Foreword

Thank you for choosing Projoy PROPD Series Frequency Inverter. This product made by Projoy is based on years of experience in professional production and sale, and designed for solar pump inverter

This manual provides user the relevant precautions on installation, operational parameter setting, abnormal diagnosis, routine maintenance and safe use. In order to ensure correct installation and operation of the frequency converter, please carefully read this manual before installing it.

For any problem when using this product, please contact your local dealer authorized by this company or directly contact this company, our professionals are happy to serve you.

The end-users should hold this manual, and keep it well for future maintenance & care, and other application occasions. For any problem within the warranty period, please fill out the warranty card and fax it to the our authorized dealer.

The contents of this manual are subject to change without prior notice. To obtain the latest information, please visit our website.

For more product information ,please visit:http://www.projoy-solar.com

Projoy

March, 2015

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Chapter 1.Inspection and safety precautions

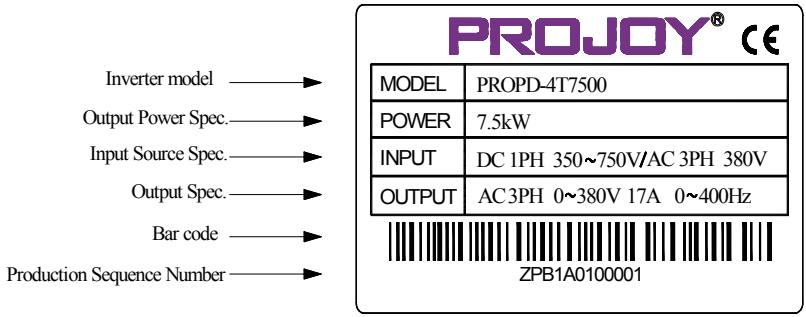
Projoy frequency inverters have been tested and inspected before leaving factory. After purchasing, please check if its package is damaged due to careless transportation, and if the specifications and model of the product are consistent with your order requirements. For any problem, please contact your local authorized Projoy dealer or directly contact this company.

1-1.Inspection after unpacking

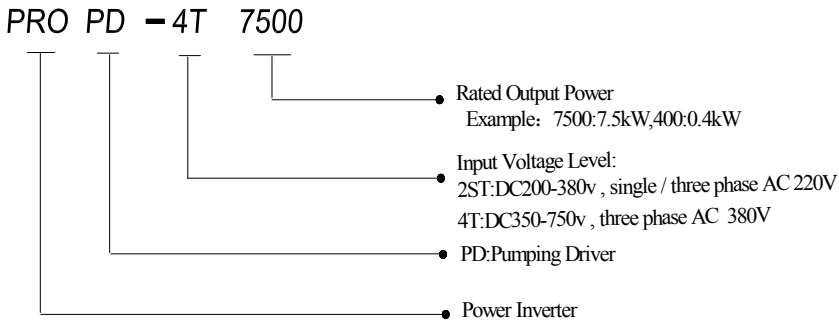
※ Check if that packing container contains this unit, one manual and one warranty card.

※ Check the nameplate on the side of the frequency inverter to ensure that the product you have received is right the one you ordered.

1-1-1 . Instructions on nameplate



1-1-2 Safety precautions



1-2.Safety precautions

Safety precautions in this manual are divided into the following two categories:

Danger: the dangers caused by failure to perform required operation, may result in serious injury or even death;

⚠Caution:the dangers caused by failure to perform required operation, may result in moderate injury or minor injury, and equipment damage;

Process	Type	Explanation
Before installation	⚠Danger	● When unpacking, if control system with water, parts missed or component damaged are found, do not install! ● If packing list does not match the real name, do not install! ● Gently carry with care, otherwise there is the risk of damage to equipment! ● Please do not use the damaged driver or the frequency inverter with missed pieces, otherwise there is the risk of injury! ● Do not use your hand to touch the control system components, otherwise there is the risk of electrostatic damage!
When installing	⚠Danger	● Please install the unit on the metal or flame retardant objects; away from combustible material. Failure to do so may cause a fire! ● Never twist the mounting bolts of the equipment components, especially the bolt with the red mark!
	⚠Note	● Do not let the lead wires or screws fall into the driver. Otherwise which may cause damage to the driver! ● Keep the driver installed in the place where less vibration, avoid direct sunlight. ● When two or more converters are installed in a cabinet, please pay attention to the installation location, ensure the good heat dissipation effect.
When wiring	⚠Danger	● Must comply with this manual's guidance, any construction shall be performed by a professional electrician, otherwise there would be the unexpected risk ! ● A circuit breaker must be set between the inverter and the power supply to separate them, otherwise it may cause a fire! ● Verify if power is a zero-energy status before wiring, otherwise there is a risk of electric shock! ● The inverter shall be grounded correctly according to standard specifications, otherwise there is a danger of electrical shock! ● Ensure that the distribution line meets the regional safety standards of EMC requirements. The diameter of used wire shall refer to the recommendations of this manual. Otherwise it may cause an accident! ● Never directly connect braking resistor to the DC bus P(+) and P(-) terminals. Otherwise it may cause

		a fire! ● Encoder must use the shielded wire, and the shielding layer must ensure the single-ended grounded!
Before energizing	⚠Note	● Please confirm whether the input power voltage is same as the inverter rated voltage; wiring positions of power input terminals(R, S, T) and output terminals(U, V, W) are correct or not; and note that if there is a short circuit in the peripheral circuit connected to driver, if the connected lines are tight, otherwise it may cause damage to the driver! ● Do not need to perform withstand voltage test for any part of the inverter, this product has been tested before leaving factory. Otherwise it may cause an accident!
	⚠Danger	● The inverter's cover plate must be closed before power on. Otherwise it may cause an electric shock! ● Wiring of all external accessories must comply with the guidance of this manual, please correctly wiring in accordance with the circuit connection methods described in this manual. Otherwise it may cause an accident!
After energizing	⚠Danger	● Do not open cover plate after energizing. Otherwise there is a risk of electric shock! ● Do not touch the driver and peripheral circuits with wet hands. Otherwise there is a risk of electric shock! ● Do not touch any input and output terminals of the inverter. Otherwise there is a risk of electric shock! ● The inverter automatically perform the safety testing for the external strong electrical circuit in the early stages of energizing, therefore never touch the driver terminals(U, V, W) or motor terminals, otherwise there is a risk of electric shock! ● If you need to identify the parameters, please pay attention to the danger of injury during motor rotation. Otherwise it may cause an accident! ● Please do not change the inverter manufacturer parameters. Otherwise it may cause damage to this unit!
During operation	⚠Danger	● Do not touch the cooling fan and the discharge resistor to feel the temperature. Otherwise it may cause burns! ● Non-professional personnel is not allowed to detect signal when operating. Doing so may cause personal injury or damage to this unit!

	⚠ Note	● When the inverter is operating, you should avoid that objects fall into this unit.Otherwise cause damage to this unit! ● Do not start/stop the driver by switching on/off contactor. Otherwise cause damage to this unit!
When maintaining	⚠ Danger	● Do not perform repairs and maintenance for the live electrical equipment. Otherwise there is a risk of electric shock! ● The repairs and maintenance task can be performed only when the inverter bus voltage is lower than 36V,Otherwise, the residual charge from capacitor would cause personal injury! ● Non-well-trained professional personnel is not allowed to perform repairs and maintenance of inverter. Doing this may cause personal injury or damage to this unit! ● After replacing the inverter, parameter settings must be redone, all pluggable plugs can be operated only in the case of powering off!

1-3.Precautions

No.	Type	Explanation
1	Motor insulation inspection	Please perform motor insulation inspection for the first time use, re-use after leaving unused for a long time as well as regular check, in order to prevent damage to the inverter because of the motor's winding insulation failure. Wiring between motor and inverter shall be disconnected, it is recommended that the 500V voltage type megger should be adopted and insulation resistance shall be not less than 5MΩ.
2	Motor thermal protection	If the rated capacity of the selected motor does not match the inverter, especially when the inverter rated power is greater than the motor rated power, be sure to adjust the motor protection parameter values inside inverter or install thermal relay in the front of motor for motor protection.
3	Run over power frequency	The inverter output frequency rang is 0Hz to 3200Hz(Maz.vector control only supports 300Hz). If the user is required to run at 50Hz or more, please consider the endurance of your mechanical devices.
4	Vibrations of mechanical device	Inverter output frequency may be encountered mechanical resonance point of the load device, you can set jump frequency parameter inside inverter to avoid the case.
5	Motor heat and noise	The inverter output voltage is PWM wave that contains a certain amount of harmonics, so the temperature rise, noise and vibration of motor show a slight higher than frequency power frequency operation.
6	Output side with piezo-	The inverter output is PWM wave, if the piezo-resistor for lightning protection or the capacitor for improving power

	resistor or capacitor for improving power factor	factor is installed in the output side, which easily cause the inverter instantaneous over-current or even cause damage to the inverter. Please do not use.
7	Contactor or switch used in the inverter input/output terminals	If contactor is installed between power supply and inverter, the contactor is not allowed to start/stop the inverter. Necessarily need to use the contactor to control the inverter start/stop, the interval should not be less than one hour. Frequent charging and discharging may reduce the service life of the inverter capacitor. If the contactor or switch is equipped between output terminals and motor, the inverter should be turned on/off without output status, otherwise which easily lead to damage to the inverter module.
8	Use other than the rated voltage	PI series inverter is not suitable for use beyond the allowable operating voltage described in this manual, which easily cause damage to the parts inside inverter. If necessary, please use the corresponding transformer to change voltage.
9	Never change 3-phase input to 2-phase input	Never change PROPD series 3-phase inverter to 2-phase one for application. Otherwise it will lead to malfunction or damage to the inverter.
10	Lightning surge protection	The series inverter is equipped with lightning over-current protection device, so it has the ability of self-protection to lightning induction. For the area where lightning is frequent, user should also install the extra protection in the front of the inverter.
11	High altitude and derating application	When the inverter is used in areas over 1000m altitude, it is required to reduce frequency because the thin air will decrease the cooling effect of inverter. Please consult our technician for details on the application.
12	Special use	If the user need to use methods other than the suggested wiring diagram provided in this manual, such as common DC bus, please consult our technician.
13	Precautions for scrap disposal of the inverter	When electrolytic capacitors on the main circuit and printed circuit board as well as plastic parts are burned, it may produce toxic gases.Please disposing as industrial waste.
14	Adaptive motor	1) Standard adaptive motor shall be four-pole asynchronous squirrel-cage induction motor or permanent magnet synchronous motor. Apart from the said motors, please select the inverter according to the motor rated current. 2) The cooling fan and the rotor shaft for non-inverter motor are coaxially connected, the fan cooling effect is reduced when the rotational speed is reduced, therefore, when the motor works in overheating occasions, a strong exhaust fan should be retrofitted or replace non-inverter motor with the inverter motor. 3) The inverter has built-in the adaptive motor standard

		parameters, according to the actual situation, please identify motor parameters or accordingly modify the default values to try to meet the actual value, otherwise it will operation affect and protection performance; 4) When short-circuit of cable or motor internal will activate the inverter alarm, even bombing. Therefore, firstly perform insulation short-circuit test for the initial installation of the motor and cable, routine maintenance often also need to perform such test. Note that the parts to be tested and the inverter shall be disconnected completely when testing.
15	Others	1) Never connect the AC power to the inverter output terminals(U, V, W). 2) Properly fix and lock the panel before powering on, so as to avoid hurting the personal safety due to internal poor capacitors. 3) Never perform wiring, checking and other operations after power is turned on. 4) Do not touch the internal circuit board and its components in order to avoid the risk of electric shock after this unit is powered, 5) Do not touch internal circuit board and any parts after powering off and within five minutes after keyboard indicator lamp goes out, you must use the instrument to confirm that internal capacitor has been discharged fully, otherwise there is a danger of electric shock. 6) Body static electricity will seriously damage the internal MOS field-effect transistors, etc., if there are not anti-static measures, do not touch the printed circuit board and IGBT internal device with hand, otherwise it may cause a malfunction. 7)The ground terminal of the inverter(E or ⏚) shall be earthed firmly according to the provisions of the National Electrical Safety and other relevant standards. Do not shut down(power off) by pulling switch, and only cut off the power until the motor stopping operation. 8) It is required to add the optional input filter attachment so as to meet CE standards

1-4.Scope of applications

※ This inverter is suitable for three-phase AC asynchronous motor and permanent magnet synchronous motor.

※ This inverter can only be used in those occasions recognized by this company, an unapproved use may result in fire, electric shock, explosion and other accidents.

※ If the inverter is used in such equipments(e.g: equipments for lifting persons, aviation systems, safety equipment, etc.) and its malfunction may result in personal injury or even death. In this case, please consult the manufacturer for your application.

Only the well-trained personnel can be allowed to operate this unit, please carefully read the instre1tions on safety, installation, operation and maintenance before use. The safe operation of this unit depends on proper transport, installation, operation and maintenance!

Chapter 2 Standard specifications

2-1.Technical specifications

Inverter model	Input voltage	Rated output power(kW)	Rated output current(A)	Adaptive motor
PROPD-2ST400	1-phase or 3-phase AC 220V ±10%; recommend DC 200V～450V	0.4	2.5	0.4
PROPD-2ST750		0.75	4	0.75
PROPD-2ST1500		1.5	7	1.5
PROPD-2ST2200		2.2	10	2.2
PROPD-2ST4000		4.0	16	4.0
PROPD-2ST5500		5.5	25	5.5
PROPD-4T750	3-phase AC380V ±10%; recommend DC 350V～750V	0.75	2.5	0.75
PROPD-4T1500		1.5	3.8	1.5
PROPD-4T2200		2.2	5.1	2.2
PROPD-4T4000		4.0	9	4.0
PROPD-4T5500		5.5	13	5.5
PROPD-4T7500		7.5	17	7.5
PROPD-4T11K		11	25	11
PROPD-4T15K		15	32	15

※Remarks:The power of solar modules should be up to 1.2 times higher than inverter power

2-2.Standard specifications

Items		Specifications
Power	Voltage and frequency levels	Single-phase 220V±10%，50/60Hz±5% Three-phase 220V±10%，50/60Hz±5% Three-phase 380V±10%，50/60Hz±5%
	Recommend pv input DC voltage range	2ST：DC 200～450V； 4T：DC 350～750V
Control system	Control system	High performance vector control inverter based on DSP
	Control method	V/F control, vector control W/O PG
	Automatic torqu boost function	Realize low frequency (1Hz) and large output torque control under the V/F control mode.
	Acceleration/de celeration	Straight or S-curve mode. Four times available and time range is 0.0 to 6500.0s.

Items		Specifications
	control	
	V/F curve mode	Linear, square root/m-th power, custom V/F curve
	Over load capability	G type:rated current 150% - 1 minute, rated current 180% - 2 seconds
	Maximum frequency	Vector control:0 to 300Hz V/F control:0 to 3200Hz
	Carrier Frequency	0.5 to 16kHz; automatically adjust carrier frequency according to the load characteristics.
	Input frequency resolution	Digital setting: 0.01Hz Analog setting: maximum frequency×0.1%
	Start torque	G type: 0.5Hz/150% (vector control W/O PG)
	Speed range	1:100 (vector control W/O PG)
	Steady-speed precision	Vector control W/O PG: ≤ ± 0.5% (rated synchronous speed)
	Torque response	≤ 40ms (vector control W/O PG)
	Torque boost	Automatic torque boost; manual torque boost(0.1% to 30.0%)
	DC braking	DC braking frequency: 0.0Hz to max. frequency, braking time: 0.0 to 100.0 seconds, braking current value: 0.0% to 100.0%
	Jogging control	Jog Frequency Range: 0.00Hz to max. frequency; Jog Ac/deceleration time: 0.0s to 6500.0s
	Multi-speed operation	Achieve up to 16-speed operation through the control terminal
	Built-in PID	Easy to realize closed-loop control system for the process control.
	Automatic voltage regulation(AVR)	Automatically maintain a constant output voltage when the voltage of electricity grid changes
	The specific function of solar pump inveter	the biggest Optical power tracking,Light weak auto sleep,Light intensity automatically wake up,High water level automatic stop,Low water level automatic run,under load protection.
Peronalization function	Self-inspection of peripherals after power-on	After powering on, peripheral equipment will perform safety testing, such as ground, short circuit, etc.
	Common DC bus function	Multiple inverters can use a common DC bus.
	Quick current limiting	The current limiting algorithm is used to reduce the inverter overcurrent probability, and improve whole unit anti-interference capability.

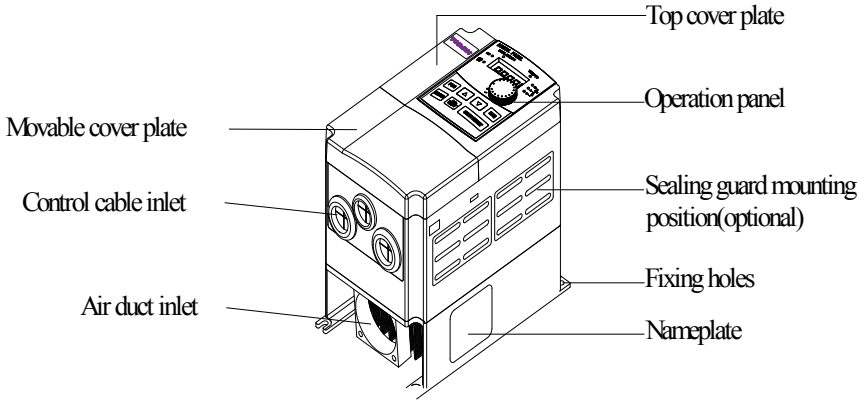
Items			Specifications
	Timing control		Timing control function: time setting range(0m to 6500m)
Running	Input signal	Running method	Keyboard/terminal/communication
		Frequency setting	10 frequency settings available, including adjustable DC(0 to 10V), adjustable DC(0 to 20mA), panel potentiometer, etc.
		Start signal	Rotate forward/reverse
		Multi-speed	At most 16-speed can be set(run by using the multi-function terminals or program)
		Emergenc y stop	Interrupt controller output
		Fault reset	When the protection function is active, you can automatically or manually reset the fault condition.
		PID feedback signal	Including DC(0 to 10V), DC(0 to 20mA)
	Output signal	Running status	Motor status display, stop, ac/deceleration, constant speed, program running status.
		Fault output	Contact capacity :normally closed contact 5A/AC 250V，normally open contact 3A/AC 250V，1A/DC 30V.
		Analog output	Two-way analog output, 16 signals can be selected such as frequency, current, voltage and other, output signal range (0 to 10V / 0 to 20mA).
		Output signal	At most 3-way output, there are 40 signals each way
	Run function		Limit frequency, jump frequency, frequency compensation, auto-tuning, PID control
	DC current braking		Built-in PID regulates braking current to ensure sufficient braking torque under no overcurrent condition.
	Running command channel		Three channels: operation panel, control terminals and serial communication port. They can be switched through a variety of ways.
	Frequency source		Total 5 frequency sources: digital, analog voltage, analog current, multi-speed and serial port. They can be switched through a variety of ways.
	Input terminals		6 digital input terminals, compatible with active PNP or NPN input mode, one of them can be for high-speed pulse input(0 to 100 kHz square wave); 2 analog input terminals for voltage or current input.

Items			Specifications
	Output terminals		2 digital output terminals, one of them can be for high-speed pulse output(0 to 100kHz square wave); one relay output terminal; 2 analog output terminals respectively for optional range (0 to 20mA or 0 to 10V), they can be used to set frequency, output frequency, speed and other physical parameters.
Protection function	Inverter protection		Overvoltage protection, undervoltage protection, overcurrent protection, overload protection, overheat protection, overcurrent stall protection, overvoltage stall protection, losting-phase protection (optional), communication error, PID feedback signal abnormalities, PG failure and short circuit to ground protection.
	IGBT temperature display		Displays current temperature IGBT
	Inverter fan control		Can be set
	Instantaneous power-down restart		Less than 15 milliseconds: continuous operation. More than 15 milliseconds: automatic detection of motor speed, instantaneous power-down restart.
	Speed start tracking method		The inverter automatically tracks motor speed after it starts
	Parameter protection function		Protect inverter parameters by setting administrator Password and decoding
Display	LED/OLED display keyboard	Running information	Monitoring objects including: running frequency, set frequency, bus voltage, output voltage, output current, output power, output torque, input terminal status, output terminal status, analog AI1 value, analog AI2 value, motor Actual running speed， PID set value percentage, PID feedback value percentage.
		Error message	At most save three error message, and the time, type, voltage, current, frequency and work status can be queried when the failure is occurred.
	LED display		Display parameters
	OLED display		Optional, prompts operation content in Chinese/English text.
	Copy parameter		Can upload and download function code information of frequency converter, rapid replication parameters.
	Key lock and function selection		Lock part or all of keys, define the function scope of some keys to prevent misuse.

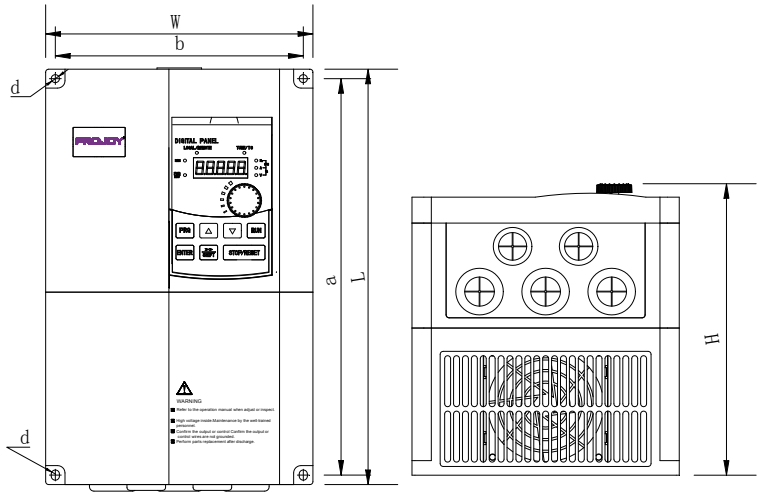
Items		Specifications
Communication	RS485	The optional completely isolated RS485 communication module can communicate with the host computer.
Environment	Environment temperature	-10 ℃ to 40 ℃ (temperature at 40 ℃ to 50 ℃, please derating for use)
	Storage temperature	-20 ℃ to 65 ℃
	Environment humidity	Less than 90% R.H, no condensation.
	Vibration	Below 5.9m/s² (= 0.6g)
	Application sites	Indoor where no sunlight or corrosive, explosive gas and water vapor, dust, flammable gas, oil mist, water vapor, drip or salt, etc.
	Altitude	Below 1000m
	Pollution degree	2
Product standard	Product adopts safety standards.	IEC61800-5-1:2007
	Product adopt EMC standards.	IEC61800-3:2005
Cooling method		Forced air cooling and natural air cooling

2-3.Dimensions

2-3-1.Appearance and installation holes size



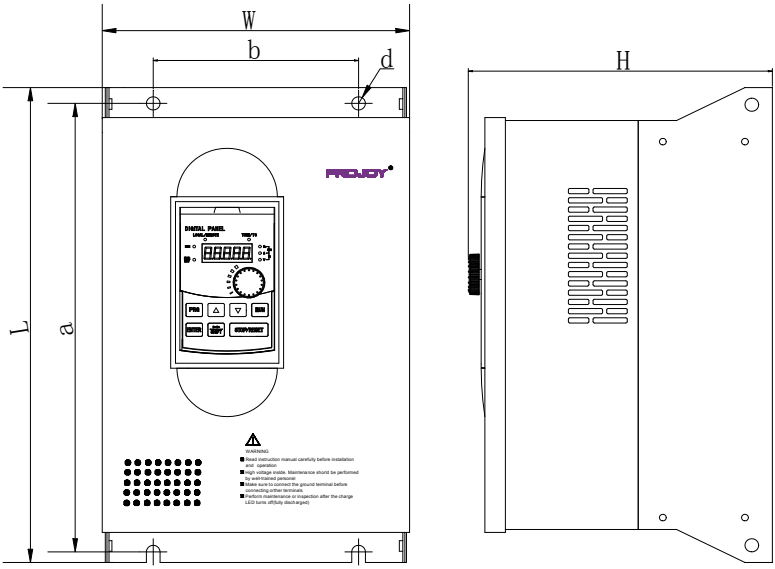
2-3-2.Projoy series



Power supply level	Type	Power (kW)	Dimensions			Installation size		
			L	W	H	a	b	d
1-phase 220V	**G**	0.4 to 1.5	185	120	165	174	108	Ø5.3
3-phase 220V	**G**	0.4 to 1.5						
3-phase 380V	**G**	0.75 to 2.2						

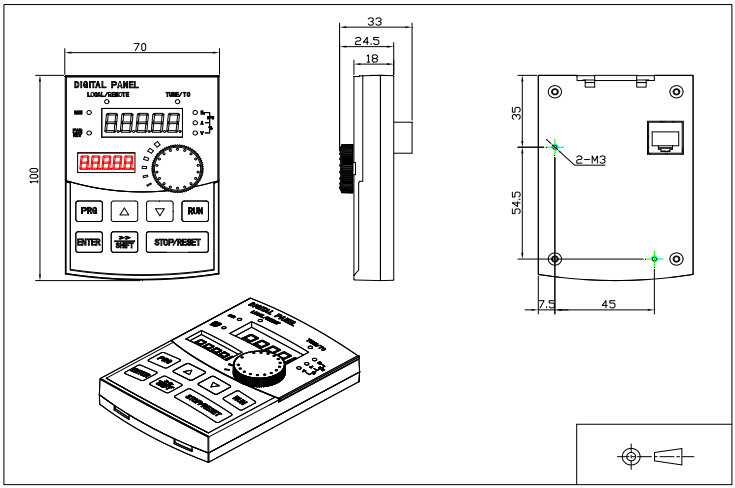
Power supply level	Type	Power (kW)	Dimensions			Installation size		
			L	W	H	a	b	d
1-phase 220V	**G**	2.2	220	150	182	209	138	Ø5.3
3-phase 220V	**G**	2.2						
3-phase 380V	**G**	4.0 to 5.5						

Power supply level	Type	Power (kW)	Dimensions			Installation size		
			L	W	H	a	b	d
1-phase 220V	**G**	4.0	285	180	200	272	167	Ø5.5
3-phase 220V	**G**	4.0						
3-phase 380V	**G**	7.5						

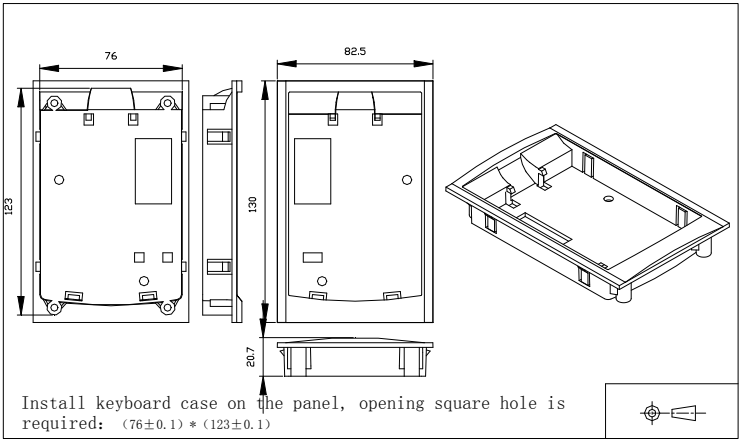


Power supply level	Type	Power (kW)	Dimensions			Installation size		
			L	W	H	a	b	d
1-phase 220V	**G**	5.5	360	220	225	340	150	Ø10
3-phase 220V	**G**	5.5~7.5						
3-phase 380V	**G**	11~15						
3-phase 220V	**G**	11	435	275	258	415	165	Ø10
3-phase 220V	**G**	15	480	296	262	460	200	Ø10

2-3-3.Keyboard size diagram



Keyboard case size diagram:



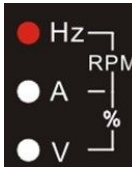
Chapter 3 Keyboard

3-1.Keyboard description

JPR6E9100 keyboard control panel

Figure 3-1 Operation panel display

3-2.Keyboard Indicators

Indicator flag		Name
Status Light	RUN	Running indicator light * ON: the inverter is working * OFF: the inverter stops
	LOCAL/REMOTE	Command indicator light That is the indicator for keyboard operation, terminal operation and remote operation (communication control) * ON: terminal control working status * OFF: keyboard control working status * Flashing: remote control working status
	FWD/REV	Forward/reverse running light * ON: in forward status * OFF: in reversal status
	TUNE/TC	Motor self-learning fault indicator * Slow flashing: in the motor tunning status * Quick flashing: in the fault status
Units combination indicator	HzAV	 Hz frequency unit A current unit V voltage unit RPM speed unit % percentage

3-3. Description of operation panel keys

Sign	Name	Function
PRG	Parameter Setting/Esc Key	* Enter into the modified status of main menu * Esc from functional parameter modification * Esc submenu or functional menu to status menu
SHIFT	Shift Key	*Choose displayed parameter circularly under running or stop interface; choose parameter's modified position when modify parameter
▲	Multi-function key definition 1	*UP key setted by parameter F6.18
▼	Multi-function key definition 2	* DOWN key setted by parameter F6.19
RUN	Running key	* For starting running in the mode of keyboard control status
STOP/RESET	Stop/Reset Key	* For stopping running in the running status; for resetting the operation in fault alarm status. The function of the key is subject to F6.00
ENTER	Enter Key	* Enter into levels of menu screen, confirm settings.
	Keyboard encoder	* In query status, function parameter increasing or decreasing * In modified status, the function parameter or modified position increasing or decreasing. * In monitoring status, frequency setting increasing or decreasing

3-4.Examples of parameter settings

3-4-1.Instructions on viewing and modifying function code

PROPD series inverter's operation pane is three levels menu for parameter setting etc.Three levels: function parameter group (Level 1)→function code(level 2)→function code setting(level 3). The operation is as following:

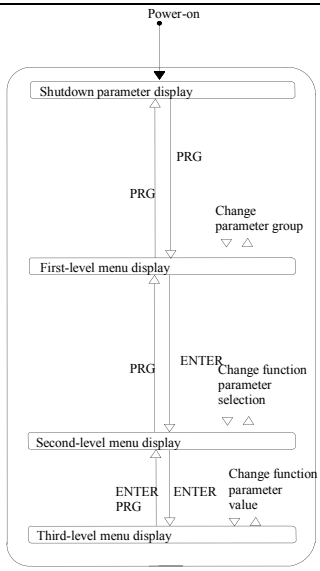
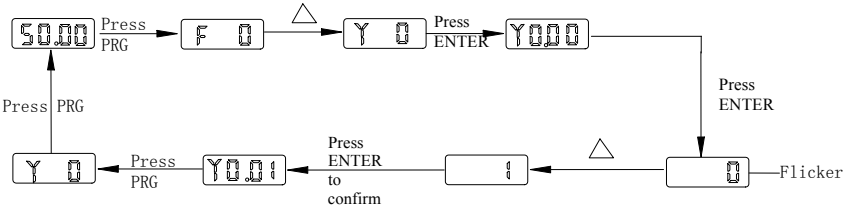


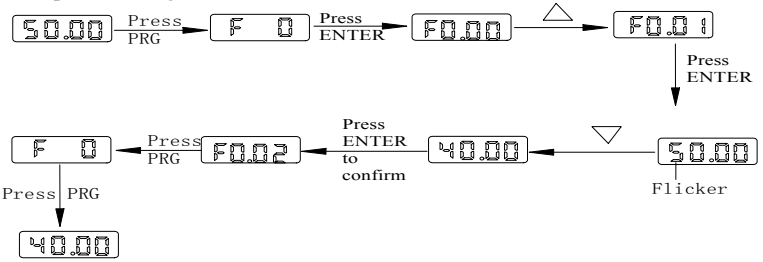
Figure 3-2 Display status and operation processes

Description: Back to the level 2 menu from level 3 menu by PRG key or ENTER key in the level 3 operation status. The differences between the two keys : ENTER will be back to the level 2 menu and save parameter setting before back, and transfer to the next function code automatically; PRG will be back to the level 2 menu directly, not save parameter setting, then back to current function code.

Example 1 :Restore factory settings



Example 2 :Change F0.01 from 50.00Hz to 40.00Hz



Without twinkling parameter position, the function code can not be modified in the level 3 menu. The reason maybe as following:

1) The function code can not be modified itself, eg: actual detecting parameters, running record parameters.

2) The function code can not be modified in the running status. It must be modified in the stop status.

3-4-2.The way to read parameters in various status

In stop or run status, operate shift key SHIFT to display a variety of status parameters respectively. Parameter display selection depends on function code F6.01 (run parameter 1), F6.02 (run parameter 2) and F6.03 (stop parameter 3).

In stop status, there are total 16 stop status parameters that can be set to display/not display: set frequency, bus voltage, DI input status, DO output status, analog input AI1 voltage, analog input AI2 voltage, panel potentiometer input voltage, Actual count value, Actual length value, PLC running step number, Actual speed display, PID settings, high-speed pulse input frequency and reserve, switch and display the selected parameter by pressing key orderly.

In running status,there are 5 running-status parameters:running frequency,setting frequency,bus voltage,output voltage, output current default display, and other display parameters: output power, output torque, DI input status, DO output status, analog input AI1 voltage, analog input AI2 voltage, panel potentiometer input voltage, Actual count value, Actual length value, linear speed, PID settings and PID feedback, etc, their display depends on function code F6.01 and F6.02 switch and display the selected parameter by pressing key orderly.

Inverter powers off and then powers on again, the displayed parameters are the selected parameters before power-off.

3-4-3.Password settings

The inverter has password protection. When y0.01 become not zero, it is the password and will be work after exit from function code modified status. Press PRG key again, will display"----". One must input the correct password to go to regular menu, otherwise, inaccessible.

To cancel the password protection function, firstly enter correct password to access and then set y0.01 to 0.

3-4-4.Motor parameter auto tunning

Choose vector control, one must input the motor's parameters in the nameplate accurately before running the inverter. PROPD series frequency inverter will match the motor's standard parameters according to its nameplate. The vector control is highly depend on motor's parameters. The parameters of the controlled motor must be inputted accurately for the good control performance.

Motor parameter auto tunning steps are as follows:

Firstly select command source (F0.11=0) as the comment channel for operation panel, then input the following parameters according to the actual motor parameters (selection is based on the current motor):

Motor Selection	Parameters
Motor	b0.00: motor type selection b0.01: motor rated power

	b0.02: motor rated voltage b0.03: motor rated current b0.04: motor rated frequency b0.05: motor rated speed

For asynchronous motors

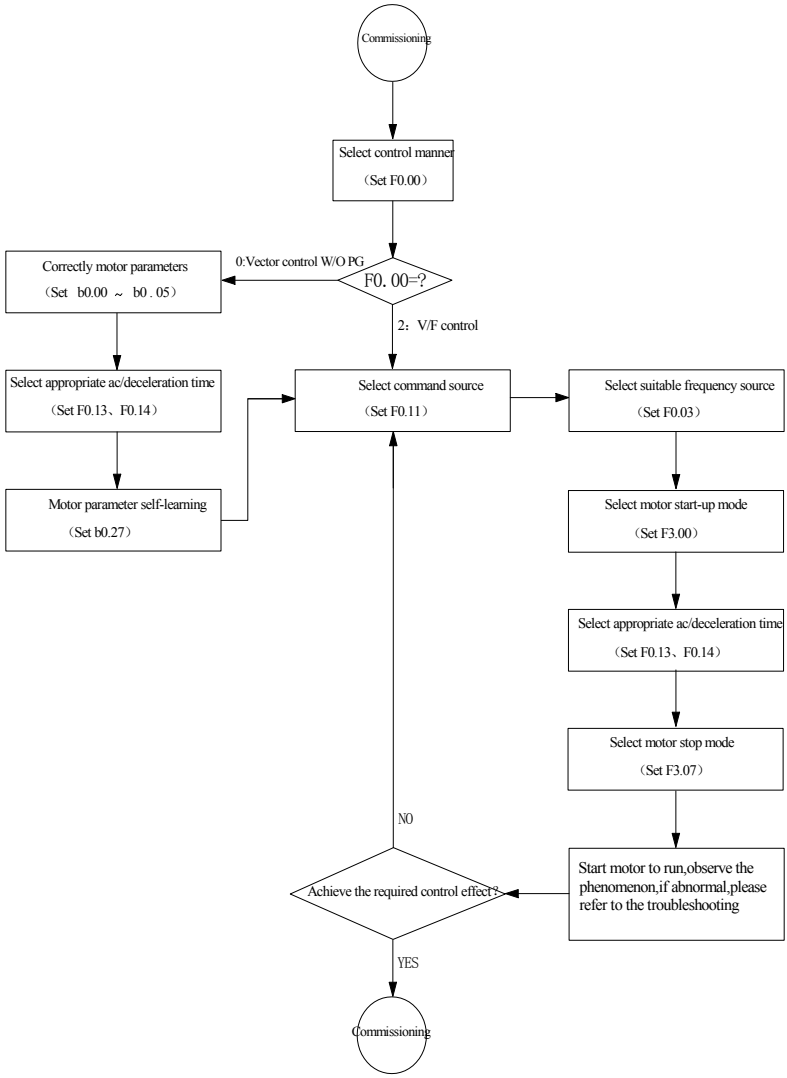
If the motor can NOT completely disengage its load, please select 1 (asynchronous motor parameter static auto tunning) for b0.27, and then press the RUN key on the keyboard panel.

If the motor can completely disengage its load, please select 2 (asynchronous motor parameter comprehensive auto tunning) for b0.27, and then press the RUN key on the keyboard panel, the inverter will automatically calculate the motor's following parameters:

Motor Selection	Parameters
Motor	b0.06:asynchronous motor stator resistance b0.07:asynchronous motor rotor resistance b0.08:asynchronous motor leakage inductance b0.09: asynchronous motor mutual inductance b0.10: asynchronous motor no-load current

Complete motor parameter auto tunning

Chapter 4 Commissioning



- **Firstly confirm that AC input power supply voltage shall be within inverter rated input voltage range before connecting power supply to the inverter.**
- **Connect AC power supply to the R, S and T input terminals of the inverter, or solar power to the R, T input terminals of the inverter.**
- **Select the appropriate operation control method.**

Chapter 5 Function parameter

5-1. Menu grouping

Note:

"★": In running status, can not modify the parameter setting

"●": The actual testing data, can not be modified

"☆": In stop and run statuses, both can be changed;

"▲": "Factory parameter", no change about it.

"_" means the factory parameter is related to power or model. Please check the details in the involved parameter introduction.

Change limit refers to whether the parameters are adjustable.

y0.01 is used for parameters protection password. Parameter menu can be enter into only after inputting the right password in the function parameter mode or user change parameter mode. When the y0.01 set to 0, the password is canceled.

F group is the basic function parameters,E group is to enhance function parameters, b group is a function of motor parameters,d group is the monitoring function parameters.

PROPD series inverter , some parameters for the "factory reservations ", the serial number is not listed in the function parameter list , resulting in some of the parameters in the table number is not connected . Please do not attempt to modify the parameters which is not introduced in the manual , to avoid errors.

Code	Parameter name	Functional Description	Reference page
d0	Monitoring function group	Monitoring frequency, current, etc	24
F0	Basic function group	Frequency setting, control mode etc	26
F1	Input terminals group	Analog and digital input functions	28
F2	Output terminals group	Analog and digital output functions	33
F3	Start and stop control group	Start and stop control parameters	37
F4	V/F control parameters	V/F control parameters	38
F6	Keyboard and display	key and display function parameters setting	39

Code	Parameter name	Functional Description	Reference page
F7	Auxiliary function group	To set Jog, frequency avoid and other auxiliary function parameters	40
F8	Fault and protection	To set fault and protection parameters	41
F9	Communication parameter group	To set MODBUS communication function	43
FB	Control optimization parameters	To set parameters of optimizing the control performance	45
E0	Solar pump special group	Solar pump special parameter setting	45
E2	PID function group	To set Built-in PID parameters	47
E3	Virtual DI,Virtual DO	Virtual I/O parameter setting	49
b0	Motor parameters	To set motor parameter	52
y0	Function code management	To set password, parameter initialization and parameter group display	54
y1	Fault query	Fault message query	57

5-1-1. d0Group - Monitoring function group

No.	Code	Parameter name	Functional description	Unit
0.	d0.00	Running frequency	Actual output frequency	0.01Hz
1.	d0.01	Set frequency	Actual set frequency	0.01Hz
2.	d0.02	DC bus voltage	Detected value for DC bus voltage	V
3.	d0.03	Inverter output voltage	Actual output voltage	V

No.	Code	Parameter name	Functional description	Unit
4.	d0.04	Inverter output current	Effective value for Actual motor current	0.01A
5.	d0.05	Motor output power	Calculated value for motor output power	0.1kW
6.	d0.06	Reserved		
7.	d0.07	DI input status	DI input status	-
8.	d0.08	DO output status	DO output status	-
9.	d0.09	AI1 voltage (V)	AI1 input voltage value	0.01V
10.	d0.10	AI2 voltage (V)	AI2 input voltage value	0.01V
11.	d0.11	Panel potentiometer voltage	Panel potentiometer voltage	0.01V
12.	d0.12	Reserved		
13.	d0.13	Reserved		
14.	d0.14	Actual operating speed	Motor actual running speed	-
15.	d0.15	PID setting	Reference value percentage when PID runs	%
16.	d0.16	PID feedback	Feedback value percentage when PID runs	%
17.	d0.18	HDI(DI5) pulse frequency	HDI(DI5) High-speed pulse input frequency display, unit: 0.01KHz	0.01kHz
18.	d0.20	Remaining run time	Remaining run time display, it is for timing run control	0.1Min
19.	d0.22	Current power-on time	Total time of current inverter power-on	Min
20.	d0.23	Current run time	Total time of current inverter run	0.1Min
21.	d0.24	HDI(DI5) pulse frequency	HDI(DI5)High-speed pulse input frequency display, unit: 1Hz	1Hz
22.	d0.25	Communication set value	Frequency, torque or other command values set by communication port	0.01%

No.	Code	Parameter name	Functional description	Unit
23.	d0.27	Master frequency display	Frequency set by F0.03 master frequency setting source	0.01Hz
24.	d0.28	Auxiliary frequency display	Frequency set by F0.04 auxiliary frequency setting source	0.01Hz
25.	d0.29	Command torque (%)	Observe the set command torque	0.1%
26.	d0.35	Inverter status	Display run, standby and other	-
27.	d0.36	Inverter type	1.G type (constant torque load	-
28.	d0.37	AI1 voltage before correction	Input voltage value before AI1 linear correction	0.01V
29.	d0.38	AI2 voltage before correction	Input voltage value before AI2 linear correction	0.01V
30.	d0.39	Panel potentiometer voltage before correction	Panel potentiometer voltage before linear correction	0.01V
31.	d0.41	motor temperature inspection value	PT100 inspect motor temperature value	0℃

5-1-2. F0 Group -Basic function group

Code	Parameter name	Setting range		Factory range	Change Limit
F0.00	Motor control manner	Vector control W/O PG	0	2	★
		Reserved	1		
		V/F control	2		

0：Vector control without PG

Refers to the open-loop vector control for high-performance control applications typically , only one inverter to drive a motor.

1: Reserved

2:V/F control

Suitable for less precision control applications, such as fan and pump loads. Can be used for an inverter drives several motors occasions.

Note: Vector control mode, the drive capacity and the level of motor capacity difference can't be too large, the drive motor can power level than the big two or a small one, otherwise it may result in degradation of the control performance or the drive system does not work properly.

F0.01	Keyboard set frequency	0.00Hz to F0.19 (maximum frequency) 0		50.00Hz	☆
F0.03	Frequency source master setting	Frequency setting by Keyboard (F0.01, UP/DOWN can be modified, power-down without memory)	0	0	★
		Frequency set by Keyboard (F0.01, UP/DOWN can be modified, power-down without memory)	1		
		Analog AI1 setting	2		
		Analog AI2 setting	3		
		Panel potentiometer setting	4		
		High-speed pulse setting	5		
		Multi-speed operation setting	6		
		Simple PLC program setting	7		
		PV setting	8		
		PID control setting			
		Remote communications setting	9		

Select inverter master reference frequency input channels. There are 10 master reference frequency channels in all:

8: PV setting/PID control setting

（1）Set PV setting, you need to choose 1 or 2 to the E0 group dedicated E0.00 photovoltaic pumping, photovoltaic pump function to be effective. If you do not set E0.00 select 1 or 2, it belongs to the PID control settings.

（2）Selection process PID control output as the operating frequency. Generally being used for closed-loop control, such as the constant pressure closed-loop control, constant tension closed-loop control and other occasions.

When adopted the PID as the Frequency source, you need to set the E2 group “PID” related parameters.

F0.11	Command source selection	Keyboard control (LED off)	0	0	☆
		Terminal block control (LED on)	1		
		Communications command control (LED flashes)	2		
		Keyboard control+ Communications command control	3		
		Keyboard control+ Communications command control+ Terminal block control	4		
F0.13	Acceleration time 1	0.00s to 6500s		–	☆
F0.14	Deceleration time	0.00s to 6500s		–	☆

	1				
F0.19	Maximum output frequency	50.00Hz to 320.00Hz		50.00Hz	★
F0.20	Upper limit frequency source	F0.21 setting	0	0	★
		Analog AI1 setting	1		
		Analog AI2 setting	2		
		Panel potentiometer setting	3		
		High-speed pulse setting	4		
		Communication reference	5		
Setting upper limit frequency. The upper limit frequency can be set from either digital setting (F0.21) or analog input channels. If the upper limit frequency is set from analog input, the set 100% of analog input is relative to F0.21. To avoid the "Runaway", the setting of upper limit frequency is required, when the inverter reaches up to the set upper limit frequency value, the inverter will remain operation at the upper limit frequency, no further increase.					
F0.21	Upper limit frequency	F0.23 (lower limit frequency) to F0.19(maximum frequency)		50.00Hz	☆
F0.23	Lower limit frequency	0.00Hz to F0.21 (upper limit frequency)		0.00 Hz	☆
When the frequency command is lower than the lower limit frequency set by F0.23, the inverter can shut down, and then run at the lower limit frequency or the zero speed; the running mode can be set by F7.18.					
F0.24	Running direction	same direction	0	0	☆
		opposite direction	1		
By changing the parameters, the motor steering can be achieved without changing the motor wiring, which acts as the adjustment of any two lines(U, V, W) of the motor to achieve the conversion of the motor rotation direction. Note: after the parameter is initialized, the motor running direction will be restored to its original status. When the system debugging is completed, please use with caution where the change of motor steering is strictly prohibited.					

5-1-3. F1 Input terminals group

Code	Parameter name	Setting range	Factory range	Change Limit
F1.00	DI1 terminal function selection	0～51	1	★
F1.01	DI2 terminal function selection		2	★
F1.02	DI3 terminal function selection		0	★
F1.03	DI4 terminal function selection		9	★

F1.04	DI5 terminal function selection		12	★
F1.05	DI6 terminal function selection		13	★
F1.06	DI7 terminal function selection		0	★
F1.07	DI8 terminal function selection		0	★

Set value	Function	Description
0	No function	The terminal for not use can be set to "no function" to prevent accidental operation.
1	Forward run (FWD)	External terminals are used to control the FWD/REV run mode of inverter.
2	Reverse run (REV)	
3	Three-wire operation control	This terminal is used to determine the inverter's three-wire control mode. For details, please refer to the instructions of function code F1.10 ("terminal command mode).
4	Forward JOG(FJOG)	FJOG means Forward JOG running, RJOG means Reverse JOG running. For Jog running frequency and Jog Ac/deceleration time, please refer to the description of the function code F7.00, F7.01, F7.02.
5	Reverse JOG(RJOG)	
6	Terminal UP	Modify frequency increment/decrement command when the frequency is referenced by external terminal. Adjust up/down the set frequency when the digital setting is selected as the frequency source.
7	Terminal DOWN	
8	Free stop	The inverter output is blocked, at the time, the parking process of motor is not controlled by the inverter. This way is same as the principle of free stop described in F3.07.
9	Fault reset (RESET)	The function makes use of terminal for fault reset. It has same function with RESET key on the keyboard. This function can be used to realize remote fault reset.
10	Run pause	The inverter slows down and stops, but all operating parameters are memorized. Such as PLC parameters, PID parameters. This terminal signal disappears, the inverter reverts to the previous state of running before parking.

11	External fault normally open input	When the signal is sent to the inverter, inverter trips fault Err.15, and performs troubleshooting according to fault protection action (details refer to function code F8.17)
Option 12 ~ 51omitted, If more choices needed, pleasecontact us.		

F1.10	Terminal command mode	Two-wire type 1	0	0	★
		Two-wire type 2	1		
		Three-wire type 1	2		
		Three-wire type 2	3		

This parameter defines four different modes to control inverter operation through external terminals.

0: Two-wire type 1

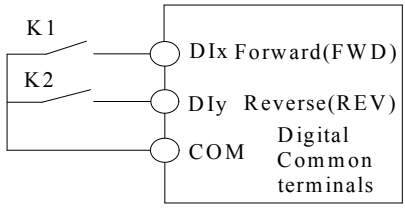
This mode is the most commonly used two-wire mode. The forward/reverse operation of motor is determined by terminal DIx, DIy.

The terminal function is set as follows:

Terminals	Set value	Description
DIx	1	Forward run (FWD)
DIy	2	Reverse run (REV)

Of which, DIx and DIy are the multi-function input terminals of DI1 to DI10, the level is active.

K1	K2	Command
0	0	Stop
0	1	REV
1	0	FWD
1	1	Stop



Two-wire mode 1

1: Two-wire type 2

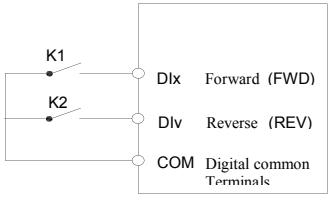
In the mode, DIx terminal is used as running enabled, while DIy terminal is used to determine running direction.

The terminal function is set as follows:

Terminals	Set value	Description
DIx	1	Forward run (FWD)
DIy	2	Reverse run (REV)

Of which, DIx and DIy are the multi-function input terminals of DI1 to DI10, the level is active.

K1	K2	Command
0	0	Stop
0	1	Stop
1	0	FWD
1	1	REV



Two-wire mode 2

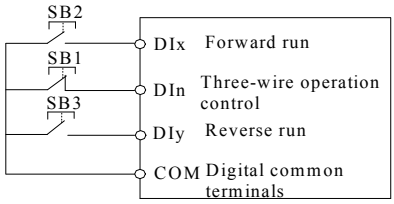
2: Three-wire control mode 1

In the mode, DIn is used as enabled terminal, while DIx, DIy terminal are used to control direction. The terminal function is set as follows:

Terminals	Set value	Description
DIx	1	Forward run (FWD)
DIy	2	Reverse run (REV)
DIn	3	Three-wire operation control

To run, firstly close DIn terminal, the forward or reverse of motor is controlled by the ascendant edge of DIx or DIy pulse

To stop, you must disconnect DIn terminal signals Of which, DIx, DIy and DIn are the multi-function input terminals of DI1 to DI10, DIx and DIy are for active pulse, DIn is for active level.



Three-wire control mode 1

Of which:

SB1: Stop button SB2: Forward button SB3: Reverse button

3: Three-wire control mode 2

In the mode, DIn is the enabled terminal, the running commands are given by DIx, the direction is determined by the state of DIy.

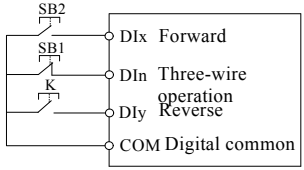
The terminal function is set as follows:

Terminals	Set value	Description
DIx	1	Forward run (FWD)
DIy	2	Reverse run (REV)
DIn	3	Three-wire operation control

To run, firstly close DIn terminal, the motor run signal is generated by the ascendant

edge of DIx, the motor direction signal is generated by DIy status

To stop, you must disconnect DIn terminal signals Of which, DIx, DIy and DIn are the multi-function input terminals of DI1 to DI10, DIx is for active pulse, DIy and DIn are for active level.



Three-wire control mode 2

K	Command
0	FWD
1	REV

Of which:

SB1: Stop button SB2: Run button

F1.12	Minimum input value for AIC1	0.00V to F1.14	0.00V	☆
F1.13	Corresponding setting for F1.12	-100.00% to +100.0%	0.0%	☆
F1.14	Maximum input value for AIC1	F1. 12～+100%	10.00V	☆
F1.15	Corresponding setting for F1.14	-100.00% to +100.0%	100.0%	☆
F1.16	Minimum input value for AIC2	0.00V to F1.14	0.00V	☆
F1.17	Corresponding setting for F1.16	-100.00% to +100.0%	0.0%	☆
F1.18	Maximum input for AIC2	F1.12～+100%	10.00V	☆
F1.19	Corresponding setting for F1.18	-100.00% to +100.0%	100.0%	☆
F1.35	DI terminal valid mode selection 1	Single digit: DI1terminal activestatus setting High level active: 0 Low level active: 1 Tens digit: DI2 terminal active status setting (0 to 1, sames as single digit) Hund reds digit: DI3 terminal active status setting (0 to 1, sames as single digit) Thou sands: DI4 terminal active status setting (0 to 1,	00000	★

		digit	sames as single digit)		
		Ten thous ands digit	DI5 terminal active status setting (0 to 1, sames as single digit)		
F1.37	DI1 delay time	0.0s to 3600.0s		0.0s	★
F1.38	DI2 delay time	0.0s to 3600.0s		0.0s	★
F1.39	DI3 delay time	0.0s to 3600.0s		0.0s	★
F1.40	Define the input terminal repeat	0:unrepeatable 1:repeatable		0	★

5-1-4. F2 Group - Output terminals group

Code	Parameter name	Setting range		Factory range	Change Limit
F2.00	SPB terminal output mode selection	High-speed pulse output	0	0	☆
		Switching quantity output	1		
SPB terminal is a programmable complex terminals, it can be used as an output terminal of high-speed pulse, also an switching output terminal of collector open circuit. As a high-speed pulse output, the highest frequency of output pulse is 100kHz, please see the instructions of F2.06 for high-speed pulse output function.					
F2.01	Switching quantity output function selection (collector Open circuit output terminals)	0 to 40		0	☆
F2.02	Relay 1 output function selection (TA1.TB1.TC1)	0 to 40		2	☆
F2.04	SPA output function selection (collector Open circuit output terminals)	0 to 40		1	☆
F2.05	Relay 2 output function selection (TA2.TB2.TC2)	0 to 40		1	☆
F2.01	Switching quantity output function selection (collector Open circuit output terminals)	0 to 40		0	☆
The above five function codes are used to select five digital output functions.					

Multifunction output terminal function is described as follows:

Set value	Function	Description
0	No output	No output action
1	Inverter in service	The inverter is in operation with output frequency (zero), and outputs ON signal.
2	Fault output (fault shutdown)	When the inverter occurs failure and stops, and outputs ON signal.
3	Frequency level detection FDT1 output	Please refer to the instructions of function code F7.23, F7.24
4	Frequency arrival	Please refer to the instructions of function code F7.25
5	Zero speed running (shutdown without output)	Outputs ON signal when the inverter is in operation with output frequency (zero) Outputs OFF signal when the inverter is in the sate of stop
6	Motor overload pre-alarm	Before motor overload protection action, it will output ON signal if it exceeds the pre-alarm threshold. Please refer to function code F8.02 to F8.04. for motor overload parameter setting.
7	Inverter overload pre-alarm	Outputs ON signal within 10s before inverter overload protection action
8	Set count value arrival	Outputs ON signal when the count value reaches the value set by E0.08.
9	Specified count value arrival	Outputs ON signal when the count value reaches the value set by E0.09. Please refer to the instructions of Ub group for counting function.
10	Length arrival	Outputs ON signal when the detected Actual length exceeds the set length by E0.05.
11	PLC cycle completed	Outputs a width of 250ms pulse signal when simple PLC completes a cycle
12	Cumulative running time arrival	Outputs ON signal when the inverter's cumulative running time F6.07 exceeds the set time by F7.21.
13	Frequency being limited	Outputs ON signal when the rated frequency exceeds the upper limit frequency or the lower limit frequency, and the output frequency of inverter also reaches the upper limit frequency or the lower limit frequency.
14	Torque being limited	Outputs ON signal when the output torque reaches the torque limit value and the inverter is in the stall protection status under inverter speed control mode
15	Ready for operation	Outputs ON signal when the power supply of the inverter main circuit and control circuit has stabilized, and the inverter has not any fault information and is in the runnable status.

16	AI1> AI2	Outputs ON signal when the value of analog input AI1 is greater than the AI2 input value,
17	Upper limit frequency arrival	Outputs ON signal when the operating frequency reaches the upper limit frequency,
18	Lower limit frequency arrival (shutdown without output)	Outputs ON signal when the operating frequency reaches the lower limit frequency Outputs OFF signal when the inverter is in the state of stop
19	Undervoltage status output	Outputs ON signal when the inverter is in the undervoltage condition
20	Communication setting	Please refer to communication protocol.
21	Reserve	Reserve
22	Reserve	Reserve
23	Zero speed running 2 (shutdown with output)	Outputs ON signal when the inverter output frequency is 0. Outputs ON signal too when the inverter is in the state of stop
24	Accumulated power-on time arrival	Outputs ON signal when the inverter's accumulated power-on time(F6.08) exceeds the set time by F7.20.
25	Frequency level detection FDT2 output	Please refer to the instructions of function code F7.26, F7.27
26	Frequency 1 reaches output value	Please refer to the instructions of function code F7.28, F7.29
27	Frequency 2 reaches output value	Please refer to the instructions of function code F7.30, F7.31
28	Current 1 reaches output value	Please refer to the instructions of function code F7.36., F7.37
29	Current 2 reaches output value	Please refer to the instructions of function code F7.38, F7.39
30	Timer reaches output value	Outputs ON signal when timer(F7.42)is active and after the inverter's current running time reaches the set time.
31	AI1 input exceed limit	Outputs ON signal when the analog input AI1 value is greater than F7.51 (AI1 input protection upper limit) or less than F7.50 (AI1 input protection limit)
32	Load droping	Outputs ON signal when the inverter is in the load drop status.
33	Reverse running	Outputs ON signal when the inverter is in the reverse running status.
34	Zero current status	Please refer to the instructions of function code F7.32, F7.33
35	Module temperature arrival	Outputs ON signal when the inverter module radiator temperature(F6.06)reaches the set temperature(F7.40).
36	Software current	Please refer to the instructions of function

	overrun	code F7.34, F7.35
37	Lower limit frequency arrival(stop with output)	Outputs ON signal when the operating frequency reaches the lower limit frequency Outputs ON signal too when the inverter is in the sate of stop
38	Alarm output	When the inverter occurs failure and continues to run, the inverter alarms output.
39	Motor overtemperature pre-warning [3]	When the motor temperature reaches F8.35 (motor overheat pre-alarm threshold), the output ON signal. (Motor temperature by d0.41 view)
40	Current running time arrival	Outputs ON signal when the inverter's current running time exceeds the set time by F7.45.

F2.06	High-speed pulse output function selection	0 to 17	0	☆
F2.07	DA1 output function selection	0 to 17	0	☆
F2.08	DA2 output function selection	0 to 17	1	☆

High-speed pulse output frequency range is 0.01kHz to F2.09 (maximum frequency of high-speed pulse output), F2.09 can be set between 0.01kHz to 100.00kHz.

Analog output DA1 and DA2 output range is 0V to 10V, or 0mA to 20mA. The range of pulse output or analog output and the corresponding calibration relation are shown in the following table:

Set value	Function	Description
0	Running frequency	0 to maximum output frequency
1	Set frequency	0 to maximum output frequency
2	Output current	0 to 2 times rated motor current
3	Output torque	0 to 2 times rated motor torque
4	Output power	0 to 2 times rated power
5	Output voltage	0 to 1.2 times rated inverter voltage
6	High-speed pulse input	0.01kHz to 100.00kHz
7	AI1	0V to 10V
8	AI2	0V to 10V (or 0 to 20mA)
9	Reserve	
10	Length	0 to maximum set length
11	Count value	0 to maximum count value
12	Communication	0.0% to 100.0%
13	Motor speed	0 to speed with maximum output

14	Output current	0.0A to 100.0A (inverter power ≦ 55kW); 0.0A to 1000.0A (inverter power>		
15	DC bus voltage	0.0V to 1000.0V		
16	Reserve			
17	Frequency source	0～max output frequency		
F2.09	Maximum output frequency of high-speed pulse	0.01kHz to 100.00kHz	50.00kHz	☆
SPB terminal is selected as pulse output, the function code is used to select the maximum value of output pulse.				
F2.10	SPB switching quantity output delay time	0.0s to 3600.0s	0.0s	☆
F2.11	Relay 1 output delay time	0.0s to 3600.0s	0.0s	☆
F2.13	SPA output delay time	0.0s to 3600.0s	0.0s	☆
F2.14	Relay 2 output delay time	0.0s to 3600.0s	0.0s	☆
Set the delay time from occurrence to Actual output for output terminal SPA, SPB, relay 1, relay 2 and expansion DO.				
F2.15	DO output terminal active status selection	Units digit: SPB switching quantity active status selection Positive logic: 0 Anti-logic: 1 Tens digit: Relay 1 terminal active status setting (0 to 1, as above) Hundreds digit: Expansion D0 terminal active status setting (0 to 1, as above) Thousands digit: SPA terminal active status setting (0 to 1, as above) Ten thousands digit: Relay 2 terminal active status setting (0 to 1, as above)	00000	☆
To define the output logic for output terminal SPA, SPB, relay 1, relay 2 and expansion DO .0: positive logic： It is active status when the digital output terminal is connected with the corresponding common terminal, inactive when disconnected; 1: anti-logic： It is inactive status when the digital output terminal is connected with the corresponding common terminal, active when disconnected;				

5-1-5. F3 Group - Start and stop control group

Code	Parameter name	Setting range	Factory range	Change Limit

F3.00	Start-up mode	Direct startup	0	0	☆
		Speed tracking restart	1		
		Pre-excitation start (AC asynchronous motor)	2		
F3.03	Start frequency	0.00Hz to 10.00Hz		0.00Hz	☆
F3.04	Hold time for start frequency	0.0s to 100.0s		0.0s	★
F3.05	DCpre-excitation current	0% to 100%		0%	★
F3.06	DCpre-excitation time	0.0s to 100.0s		0.0s	★

Start DC braking, generally is used to restart the motor after it stops. Pre-excitation is used to create magnetic field for asynchronous motor and then start the motor to improve the response speed.

Start DC braking is only active when the start mode is the direct startup. The inverter firstly performs DC braking at the set value of DC braking current, after the start DC braking time is passed, and then start running. If the DC braking time is set to 0, the inverter will directly start and neglect DC braking. The largerDC braking current, the greater braking force.

If the startup mode is the asynchronous motor pre-excitation start, the inverter firstly creates magnetic field at the preset pre-excitation current, after the set pre-excitation time is passed and then start running. If the pre-excitation time is set to 0, the inverter will directly start and neglect pre-excitation.

Start DC braking current/pre-excitation current is the percentage of inverter rater current.

F3.07	Stop mode	Deceleration parking	0	0	☆
		Free stop	1		
F3.08	Initial frequency of stop DC braking	0.00Hz to F0.19 (maximum frequency)		0.00Hz	☆
F3.09	Waiting time of stop DC braking	0.0s to 100.0s		0.0s	☆
F3.10	Stop DC braking current	0% to 100%		0%	☆
F3.11	Stop DC braking time	0.0s to 100.0s		0.0s	☆

5-1-6. F4 V/Fcontrol group

Code	Parameter name	Setting range		Factory range	Change Limit
F4.00	V/F mode setting	Line V/F	0	0	★
		Multi-point V/F	1		

		Square V/F	2		
		1.2 square V/F	3		
		1.4 square V/F	4		
		1.6 Square V/F	6		
		1.8 Square V/F	8		
		V/F complete separeation	10		
		V/F half separeation	11		
F4.01	Torque boost	0.0%: Automatic torque boost 0.1%～30.0%		4%	★
F4.02	Torque boos cutoff frequency	0.00Hz ～ F0.19(Maximum frequency)		15.00Hz	★
F4.09	Slip compensation gain	0.0 %～200.0%		0.0%	☆

This parameter is valid only for asynchronous motors.
V/F slip compensation can compensate for the speed deviation of asynchronous motor when the increases, so as to keep stable speed when the load changes.

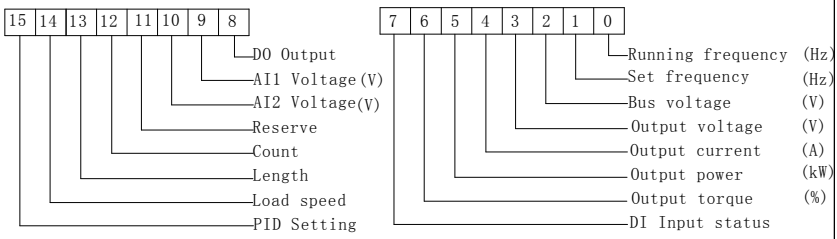
If V/F slip compensation gain is set to 100.0%, it means that the compensated deviation is equal to the rated motor slip under the rated motor load, while the rated motor slip can be calculated through b0 group of motor rated frequency and rated speed.

When adjust V/F slip compensation gain, generally it is based on the principle that the motor speed is same as the target speed. When the motor speed is different from target value, it is necessary to appropriately fine-tune the gain.

F4.10	V/F overexcitation gain	0 to 200	64	☆
F4.11	V/F oscillation suppression gain	0 to 100	-	☆

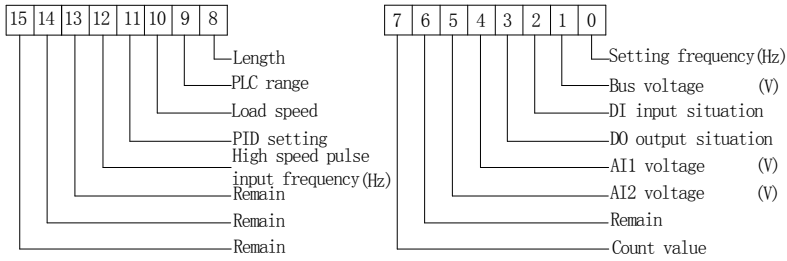
5-1-7. F6 Keybaord and Display

Code	Parameter name	Setting range		Factory range	Change Limit
F6.00	STOP/RESET Functions	STOP/RESET key is enabled only under keyboard mode operation	0	1	☆
		STOP/RESET key is enabled under any mode of operation	1		
F6.01	Running status display 1	0000 ～FFFF		001F	☆



If the above parameters need to be displayed in operation, firstly set its position to 1, and then set at F6.01 after converting the binary number to the hexadecimal number.

F6.03	Stop status display	0000～FFFF	0033	☆



If the above parameters need to be displayed on operation, firstly set its position to 1, and then set at F6.03 after converting the binary number to the hexadecimal number.

F6.06	Inverter module radiator temperature	0.0℃ to 100.0℃	-	●
Display the inverter module IGBT temperature The different models of the inverter module vary IGBT overtemperature protection values.				
F6.07	Total run time	0h to 65535h	-	●
Display the total run time of inverter When the run time reaches the set time(F7.21), the inverter's multi-function digital output function (12) outputs ON signal.				
F6.08	Total power-on time	0 to 65535 h	-	●
Display the total power-on time of inverter. When the total power-on time reaches the set power-on time F7.21, inverter's multi-function digital output function (24) output ON signal.				
F6.10	Part number	Inverter product number	-	●
F6.11	Software version number	Control panel software version number	-	●
F6.15	Keyboard type selection	0:keypad (single row LED) 1:big keyboard (double row LED)	0	●
F6.16	Monitor selection 2	1Kbit/100bit: parameter number 10bit/1bit: parameter series number	d0.04	●

The parameter of motor selection2 can be showed in the bottom of double LED or LCD				
F6.17	Power correction coefficient	0.00～10. 00	1.00	☆
Frequency converter with motor running, the display output power(d0.05)is different with the actual output power, through the parameters, adjust the converter display power and the actual output power corresponding relation.				

5-1-8. F7 Group - Auxiliary function group

Code	Parameter name	Setting range		Factory range	Change Limit
F7.00	Jog running frequency	0.00Hz to F0.19 (maximum frequency)		2.00Hz	☆
F7.01	Jog acceleration time	0.0s to 6500.0s		20.0s	☆
F7.02	Jog deceleration time	0.0s to 6500.0s		20.0s	☆
F7.17	Reverse rotation control	Allow	0	0	☆
		Prohibit	1		
F7.22	Start protection	OFF	0	0	☆
		ON	1		

This parameter relates to the security features of the inverter

If this parameter is set to 1 , and if the running command is active (e.g. the terminal running command is closed before power-on) when the inverter is in power-on, the inverter will not respond to the running command, you must firstly cancel the running command, when the running command is active again, the inverter will respond.

In addition, if the parameter is set to 1, and if the running command is active when the inverter resets fault, the inverter will not respond to the running command, you must firstly cancel the running command in order to eliminate running protection status.

The parameter is set 1, you can prevent the danger caused by that the inverter unknowingly responds to the running command in the event of power-on and fault reset.

5-1-9. F8 Group - Fault and protection

Code	Parameter name	Setting range	Factory range	Change Limit
F8.00	Overcurrent stall gain	0 to 100	20	☆
F8.01	Overcurrent stall protection current	100% to 200%	150%	☆

In the process of the inverter acceleration, when the output current exceeds the overcurrent stall protection current, the inverter stops ac/deceleration process and remains in the current operating frequency, and then continues to ac/decelerate upon the decline of the output current.

Overcurrent stall gain is used for adjusting inhibition overcurrent capability during ac/deceleration. The greater this value, the stronger inhibition overcurrent capability Under the premise that the overcurrent does not occur, the best is the smaller gain setting.

For the small inertia load, the overcurrent stall gain should be small, otherwise which

cause the slower system dynamic response. For the big inertia load, the overcurrent stall gain should be large, otherwise the poor inhibitory effect may cause overcurrent fault.

When the overcurrent stall gain is set to 0, the overcurrent stall function will be canceled.

F8.02	Motor overload protection	Prohibit	0	1	☆
		Allow	1		
F8.03	Motor overload protection gain	0.20 to 10.00		1.00	☆

F8.02 = 0: no motor overload protection function, there may be the risk of damage to the motor due to overheating, it is recommended that the thermal relay is installed between the inverter and the motor;

F8.02 = 1: the inverter will determine whether the motor is overloaded or not according to the inverse time curve of motor overload protection. Inverse time curve of motor overload protection: 220% x (F8.03) x rated motor current, if this lasts for 1 second, the alarm of motor will be prompted overload fault; 150% x (F8.03) × rated motor current, if this lasts for 60 seconds, the alarm of motor overload will be prompted.

User shall correctly set the value of F8.03 according to the Actual motor overload capacity, if the value is set to too large , which may easily lead to motor overheating and damage while the inverter will not alarm!

F8.04	Motor overload pre-alarm coefficient	50% to 100%	80%	☆

This function is used in the front of motor overload fault protection, and sends a pre-alarm signal to the control system by DO. The warning coefficient is used to determine the extent of pre-alarm prior to motor overload protection. The higher the value, the smaller the extent of pre-alarm in advance.

When the cumulative amount of inverter output current is greater than the product of the inverse time curve of overload and F8.04, the inverter multi-function digital DO will output "Motor Overload Pre-Alarm" ON signal.

F8.05	Overvoltage stall gain	0 (no overvoltage stall) to 100	0	☆
F8.06	Overvoltage stall protection voltage / energy consumption brake voltage	120% to 150%(three-phase)	130%	☆

In the process of the inverter deceleration, when the DC bus voltage exceeds the overvoltage stall protection voltage/the energy consumption brake voltage, the inverter stops deceleration and maintains at the current operating frequency(if F3.12 is not set to 0, the braking signal is outputted the energy consumption brake can be implemented by an external braking resistor.) and then continues to decelerate upon decline of the bus voltage

Overvoltage stall gain is used for adjusting inhibition overvoltage capability during deceleration. The greater this value, the stronger inhibition overvoltage capability under the premise that the overvoltage does not occur, the best is the smaller gain setting.

For the small inertia load, the overvoltage stall gain should be small, otherwise which cause the slower system dynamic response. For the big inertia load, the overvoltage stall gain should be large, otherwise the poor inhibitory effect may cause overvoltage fault.

When the overvoltage stall gain is set to 0, the overvoltage stall function will be canceled.

F8.08	Output phase loss protection	Prohibit	0	1	☆

	selection	Allow	1		
Select whether the output phase loss protection is done or not.					
F8.09	Power-on short circuit to ground	Invalid	0	1	☆
		Valid	1		
You can detect whether the motor is shorted to ground when the inverter is powered on. If this function is active, the inverter's UVW terminal will output voltage after power-on for a while.					
F8.10	Number of automatic fault reset	0 to 32767		0	☆
When the inverter selects automatic fault reset, it is used to set the number of times of automatic fault reset. If the set number of times is exceeded, the inverter remains a failed state. When set F8.10 (number of automatic fault reset) ⩾ 1, inverter will run automatically when repower after instantaneous power-off. When fault self-recovery restart uptime over an hour later, it will restore the original setting of automatic fault reset.					
F8.11	Fault DO action selection during automatic fault reset	OFF	0	0	☆
		ON	1		
If the inverter automatic fault reset function is set, F8.10 can be used to set whether DO action is active or not during the automatic fault reset					
F8.12	Automatic fault reset interval	0.1s to 100.0s		1.0s	☆
It is the waiting time from the inverter fault alarm to automatic fault reset.					
F8.30	Load drop protection selection	Invalid	0	0	☆
		Valid	1		
F8.31	Load drop detection	0.0% to 100.0% (rated motor		10.0%	☆
F8.32	Load drop detection	0.0s to 60.0s		1.0s	☆
If the load drop protection function is active, when the inverter output current is less than the load drop detection level (F8.31)and the duration is longer than the load drop detection time(F8.32), the inverter output frequency is automatically reduced to 7% of the rated frequency. During the load drop protection, if the load recovers, the inverter automatically resumes to the set frequency to run.					

5-1-10. F9 Group - Communication parameter

Code	Parameter name	Setting range		Factory range	Change Limit
F9.00	Baud rate	Units digit	MODBUS	6005	☆
		300BPS	0		
		600BPS	1		

		1200BPS	2		
		2400BPS	3		
		4800BPS	4		
		9600BPS	5		
		19200BPS	6		
		38400BPS	7		
		57600BPS	8		
		115200BPS	9		
		Tens digit	Profibus-DP		
		115200BPS	0		
		208300BPS	1		
		256000BPS	2		
		512000BPS	3		
		Hundreds digit	Reserve		
		Thousands digit	CAN bus baudrate		
		20	0		
		50	1		
		100	2		
		125	3		
		250	4		
		500	5		
		1M	6		
F9.01	Data format	No parity (8-N-2)	0	0	☆
		Even parity (8-E-1)	1		
		Odd parity (8-O-1)	2		
		No parity(8-N-1)	3		
F9.02	This unit address	1 to 250, 0 for broadcast address		1	☆
F9.03	Response delay	0ms-20ms		2ms	☆
F9.04	Communication timeout time	0.0 (invalid), 0.1s-60.0s		0.0s	☆
F9.05	Data transfer format selection	Units digit	MODBUS	30	☆
		Non-standard MODBUS protocol	0		
		Standard MODBUS protocol	1		

		Tens digit	Profibus		
		PPO1 format	0		
		PPO2 format	1		
		PPO3 format	2		
		PPO5 format	3		
F9.06	Current resolution ratio	0.01A	0	0	☆
		0.1A	1		
F9.07	Communication card type	0:Modbus communication card	0	0	☆
		1:Profibus communication card	1		
		2:Reserved	2		
		3:CAN bus communication card	3		

5-1-11. FB Group - Control optimization parameters

Code	Parameter name	Setting range		Factory range	Change Limit
FB.00	Fast current limiting manner	Disable	0	1	☆
		Enable	1		
Enable Quick Current Limiting function, which can minimize the overcurrent fault of inverter , and ensure the uninterrupted operation of inverter. If the drive is in the state of fast current limiting for a long period of time , the inverter may be damaged by overheating and others, this case is not allowed, so the inverter will alarm fault with fault ID Err.40, it indicates that the inverter exists overload and needs to be shut down.					
FB.01	Undervoltage point setting	50.0% to 140.0%		100.0%	☆
Used to set the voltage value of inverter undervoltage fault with fault ID Err.09 , the different voltage levels of inverter 100.0% corresponds to the different voltage points are as follows: Single-phase 220V or three-phase 220V: 200V three-phase 380V: 350V Three-phase 480V: 450V three-phase 690V: 650V					
FB.02	Overvoltage point setting	200.0V to 2500.0V		810V	☆
FB.03	Deadband compensation mode selection	No compensation	0	1	☆
		Compensation mode 1	1		
		Compensation mode 2	2		
FB.04	Current detection compensation	0 to 100		5	☆

5-1-12. E0 Solar water pump special group

Code	Parameter name	Setting range		Factory range	Change Limit
E0.00	Solar operation mode selection	Control mode invalid	0	0	☆
		CVT Mode	1		
		MPPT Mode	2		
0: PV invalid Photovoltaic effect does not work; when normal operation model, need to set E0.00=0. 1: CVT mode Bus voltage is constant as a given value, F0.03 is set to 8, photovoltaic mode, bus voltage is given as E0.01, feedback the current bus voltage. 2: MPPT mode Bus voltage is given as the maximum power search result, F0.03 is set to 8, photovoltaic mode. When starting but before the searching, the bus voltage is given as E0.01, at intervals after the search, the search result is as given value.					
E0.01	Solar voltage setting	0.0～1000.0V		Confirmed model type	☆
When set E0.00 to 1, this voltage is CVT mode bus voltage set value; When set E0.00 to 2, the voltage is the bus voltage given value when MPPT mode be started, and also the initial value when search voltage. Appropriate adjustments according to the site conditions. Note: the set value should be lower than the bus voltage value, if the value is higher than the bus voltage, the inverter may run at around 0Hz during starting.					
E0.02	MPPT Voltage search interval time	0.0～1000.0S		30.0S	☆
MPPT Interval search time when set E0.00 to 2. It indicates the speed of MPPT tracking ,lower numbers equate to better speed on MPPT tracking，but the MPPT serching interval is short,may result in more fluctuations on output frequency of the inverter.					
E0.03	MPPT Voltage step length	0.0～1000.0V		10.0V	☆
Voltage step searching by MTTP when set E0.00 to 2					
E0.04	Upper limit of MPPT search voltage	0.0～1000.0V		Confirmed model type	☆
Upper limit value during MPPT voltage searching					
E0.05	Lower limit of MPPT search voltage	0.0～1000.0V		Confirmed model type	☆
Lower limit value during MPPT voltage searching					
E0.06	PID Maximum voltage deviation value	0.0～1000.0V		20.0V	☆
When Photovoltaic mode works, by changing parameters, can limit given bus voltage and current bus voltage's PID maximum input voltage deviation value.					

E0.07	Solar wake voltage	0.0～1000.0V	Confirmed model type	☆
When inverter into hibernation, if the bus voltage gradually higher than the set voltage (E0.07), the inverter will start automatically.				
E0.08	Solar hibernation voltage	0.0～1000.0V	Confirmed model type	☆
When inverter is running, when the bus voltage is lower than the set voltage (E0.08), inverter will go into hibernation.				
E0.09	Minimum identify value of changing power	0～65536W	8W	☆
E0.10	Load drop detection interval time	0~65535s	6000s	☆
After the load drop fault, inverter will restart after this setting time (E0.10).				

5-1-13. E2 PID Function Group

Code	Parameter name	Setting range	Factory range	Change Limit
E2.00	PID setting source	0～6	0	☆
E2.01	PID keyboard setting	0.0%～100.0%	50.0%	☆
E2.02	PID feedback source	0～8	0	☆
E2.03	PID action direction	0：positive；1：negative	0	☆
E2.04	PID Reverse cutoff frequency	0～65535	1000	☆
E2.05	PID setting feedback range	0．00 ～ F0.19(Max. frequency)	2.00Hz	☆
E2.06	PID Deviation limit	0.0%～100.0%	0.0%	☆
When the deviation of PID given value and feedback value is smaller than E2.06, PID will stop regulating action, so the output frequency keeps steady, it is quite effective for some close-loop control applications.				
E2.07	PID Differential limit	0.00%～100.00%	0.10%	☆
Differentiation is a very sensitive role in PID regulator, it is easy to cause the system oscillation, therefore, generally need to limit it in a small range, E2.07 is used to set the range of PID differential outputs.				
E2.08	PID reference change time	0.00s～650.00s	0.00s	☆
PID reference change time, is the time of PID given value changes from 0.0% to				

100.0%.

When PID given value changes, PID given value changes lineal in accordance with a given reference change time, reduce the adverse effects to the system.

E2.09	PID feedback filter time	0.00s～60.00s	0.00s	☆
E2.10	PID output filter time	0.00s～60.00s	0.00s	☆

E2.09 is for PID feedback value filtering, the filter help to reduce the impact on the amount of feedback is interference, but the process will bring the affect the responding performance of closed-loop system.

E2.10 is for PID output frequency filtering, the filter will diminish the mutation of output frequency, but the same process will bring the performance of closed-loop system response decreased.

E2.11	PID feedback loss detection value	0.0%：not judging feedback loss 0.1%～100.0%	0.0%	☆
E2.12	PID feedback loss detection time	0.0s～20.0s	0.0s	☆

This function code is used to determine whether the PID feedback is loss.

When the amount is less than the E2.11 value, and duration is longer than E2.12 value, inverter will alarm Err.31 fault, and process trouble-shooting according to the fault.

E2.13	Proportional gain KP1	0.0～200.0	80.0	☆
E2.14	Integration time Ti1	0.01s～10.00s	0.50s	☆
E2.15	Differential time Td1	0.00s～10.000s	0.000s	☆

Proportional gain KP1: determine the intensity of the entire PID regulator, the bigger KP1 value, the greater regulation intensity. When set it to100.0 means that when the deviation of PID feedback value and a given value is 100.0%, PID controller for adjusting the amplitude of output frequency command is the maximum frequency.

Integration time Ti1: determine the integral regulator intensity of PID regulator. The shorter Ti1 time, the great regulation intensity, adjustment intensity. Integration time means when the PID feedback value and a given value deviation is 100.0%, integral regulator continuously adjusts to reach the maximum frequency.

Differential time Td1: determine the intensity of PID regulator to adjust the deviation rate. The longer differential Td1 time, the greater regulator intensity. Differential time is when the feedback value change 100.0% within this time, the regulation value of the deviation regulator is maximum frequency.

E2.16	Proportional gain KP2	0.0～200.0		20.0	☆
E2.17	Integration time Ti2	0.01s～10.00s		2.00s	☆
E2.18	Differential time Td2	0.00s～10.000s		0.000s	☆
E2.19	Parameter switching conditions	No switch action	0	0	☆
		Switch via DI terminal	1		
		Switch automatically according to the deviation	2		

E2.20	PID parameter switching deviation 1	0.0%～E2.21	20.0%	☆
E2.21	PID parameter switching deviation 2	E2.20～100.0%	80.0%	☆

In some applications, one set of PID parameters can not meet the needs of the entire operation, so need to adopt different PID parameters under different circumstances.

This group parameters are used for switching two sets of PID parameters. The way of setting of regulator parameters E2.16 ~ E2.18 are similar to the parameters E2.13 ~ E2.15.

Two sets of PID parameters can be switched by multi-functional digital terminals DI, and also can be switched automatically according to the PID deviation.

When DI multi-functional terminal selected, multi-function terminal function to be set to 43 (PID parameter switching terminal), select the parameter 1 (E2.13 ~ E2.15) when the terminal is invalid, select the parameter 2 when the terminal is valid (E2.16 ~ E2.18).

When automatic switch selected, when the deviation absolute value of “given value” and “feedback value” is smaller than E2.20, PID parameter select parameter group 1. when the deviation absolute value of “given value” and “feedback value” is bigger than E2.21, PID parameter select parameter group 2. And when the deviation absolute value is between E2.20 and E2.21, PID parameter will be the interpolation value of the two parameter groups, please refer to diagram.

E2.22	PID integral nature	Unit digit	Integral separation		00	☆
		invalid		0		
		Valid		1		
		Ten digit	Whether to stop integration when output reach limit			
		Continue integration		0		
		Stop integration		1		

Integral separation:

If set integral separation valid, when multi-function digital terminals DI integral pause (function 38) is valid, PID integration stop operation, then only PID proportional and differential action are effective.

If set integral separation invalid, whether DI is effective or not, integral separation are invalid.

Whether to stop integration when output reach limit: After the PID outputs reaches the maximum or minimum value, can choose whether to stop the integral action. If choose to stop integration, PID integration stops, which may help reduce the PID over-regulation value.

E2.23	PID initial value	0.0% ～ 100.0%（maximum frequency）	0.0%	☆
E2.24	PID initial value hold time	0.00s～360.00s	0.00s	☆

When inverter starts, PID output is fixed as the initial value E2.23, after continued E2.24 hold time, PID starts to regulation operations of close loop.

E2.25	Maximum deviation	0.00%～100.00%	1.00%	☆

	value (forward)			
E2.26	Maximum deviation value (reverse)	0.00%～100.00%	1.00%	☆
This function is used to limit the deviation between the two PID output shot (2ms / beat), in order to suppress excessive PID output, to make the inverter running stable. E2.25 corresponds to the maximum value of absolute output deviation of forward running, E2.26 corresponds to the maximum value of absolute output deviation of reverse running.				

5-1-14. E3 Virtual terminal group

Code	Parameter name	Setting range	Factory range	Change Limit
E3.00	VDI1 function selection	0～50	0	★
E3.01	VDI2 function selection	0～50	0	★
E3.02	VDI3 function selection	0～50	0	★
E3.03	VDI4 function selection	0～50	0	★
E3.04	VDI5 function selection	0～50	0	★
Virtual VDI1 ~ VDI5 functionally identical DI on control board, it can be used as a multi-function digital inputs, detailed settings please refer to introduction of F1.00 ~ F1.09.				
E3.05	Virtual VDI terminal status set	Units digit: Virtual VDI1 invalid: 0 valid: 1 Tens digit: Virtual VDI2（0 to 1, same as above） Hundreds digit: Virtual VDI3（0 to 1, same as above） Thousands digit: Virtual VDI4（0 to 1, same as above） Tens of thousands digit: Virtual VDI5（0 to 1, same as above）	00000	★
E3.06	Virtual VDI terminal effective status set mode	Units digit ddddigit:Virtual VDI1 VD1 whether valid is decided by Virtual VDOX status: 0 VD1 whether valid is decided by E3.05: 1 Tens digit: Virtual VDI2（0	11111	★

			to 1, same as above）		
		Hundreds digit	Virtual VDI3（0 to 1, same as above）		
		Thousands digit	Virtual VDI4（0 to 1, same as above）		
		Tens of thousands digit	Virtual VDI5（0 to 1,same as above）		

Different from ordinary digital quantity input terminals, virtual VDI state can have two setting modes which is selected by E3.06.

When selecting VDI state is determined by the state of the corresponding virtual VDO, VDI is valid or invalid state depending on the VDO output valid or invalid, and VDIx only binding VDOx(x=1~5)

When choosing VDI state selection function code to set, through the binary bits of E3.05, respectively determine the state of virtual input terminals.

Example of how to use VDI.

Example 1. Implement following function: “Inverter fault alarm and shuts down when AI1 input exceeds upper or lower frequency” .

Realize by following settings: Set VDI state decided by VDO, set VDI1 function as “ user defined fault 1” (E3.00=44); set VDI1 terminal state effective mode decided by VDO1 (E3.06=xxx0); set VDO1 output function as “AI1 input exceeds upper & lower frequency” (E3.11=31); so when AI1 input exceeds upper or lower frequency, VDO1 state is ON, VDI1 input terminal state is effective, VDI1 receive user defined fault 1, inverter then alarm fault no. 27 and shuts down.

Example 2. Implement following function: “Inverter run automatically after power-on”.

Realize by following settings: set VDI state decided by function code E3.05, set VDI1 function as “FORWARD” (E3.00=1); set VDI1 terminal state effective decided by function code (E3.06=xxx1); set VDI1 terminal state is effective (E3.05=xxx1); set command source as “terminal control” (F0.11=1); set protection selection as “no protection” (F7.22=0); so after inverter powered on and initialization complete, VDI1 detected effective, and it match forward running, then inverter starts running forwardly.

E3.07	AI1 terminal as a function selection of DI	0 to 50	0	★
E3.08	AI2 terminal as a function selection of DI	0 to 50	0	★
E3.09	Panel potentiometer as a function selection of DI	0 to 50	0	★
E3.10	Effective mode selection when AI	Units digit: AI1 High level effectively: 0	000	★

	as DI	Low level effectively	1		
		Tens digit	AI2(0 to 1,same as units digit)		
		Hund reds digit	Panel potentiometer (0 to 1,same as units digit)		
This group function code is used when using AI as DI, when AI used as DI, and input voltage of AI is greater than 7V, AI terminal status will be high level, when input voltage of AI is lower than 3V, AI terminal status will be low level. For between 3V~ 7V hysteresis E3.10 is to determine that when the AI is used as DI, AI is made valid by means of the high level state, or the low level of valid states. As for AI as DI feature set, same as the ordinary DI Settings, please refer to the F1 group setting instructions related DI.					
E3.11	Virtual VDO1 output function selection	With the physical internal sub DIx	0	0	☆
		See F2 group physical DO output option	1to40		
E3.12	Virtual VDO2 output function selection	With the physical internal sub DIx	0	0	☆
		See F2 group physical DO output option	1to40		
E3.13	Virtual VDO3 output function selection	With the physical internal sub DIx	0	0	☆
		See F2 group physical DO output option	1to40		
E3.14	Virtual VDO4 output function selection	With the physical internal sub DIx	0	0	☆
		See F2 group physical DO output option	1to40		
E3.15	Virtual VDO5 output function selection	With the physical internal sub DIx	0	0	☆
		See F2 group physical DO output option	1to40		
E3.16	VDO output terminal effective status selection	Units digit	VDO1	00000	☆
		Positive logic	0		
		Negative logic	1		
		Tens digit	VDO2(0 to 1,same as above)		
		Hund reds digit	VDO3(0 to 1,same as above)		
		Thou sands digit	VDO4(0 to 1,same as above)		
		Tens	VDO5（0 to 1,same as		

		of thousands digit	above）		
E3.17	VDO1 output	0.0s to 3600.0s		0.0s	☆
E3.18	VDO2 output	0.0s to 3600.0s		0.0s	☆
E3.19	VDO3 output	0.0s to 3600.0s		0.0s	☆
E3.20	VDO4 output	0.0s to 3600.0s		0.0s	☆
E3.21	VDO5 output	0.0s to 3600.0s		0.0s	☆

5-1-15. b0 Motor parameters group

Code	Parameter name	Setting range		Factory range	Change Limit
b0.00	Motor type selection	General asynchronous motor	0	0	★
		Asynchronous inverter motor	1		
		Permanent magnet synchronous motor	2		
b0.01	Rated power	0.1kW to 1000.0kW		-	★
b0.02	Rated voltage	1V to 2000V		-	★
b0.03	Rated current	0.01A to 655.35A (inverter power ≦ 55kW) 0.1A to 6553.5A (inverter rate> 55kW)		-	★
b0.04	Rated frequency	0.01Hz to F0.19 (maximum frequency)		-	★
b0.05	Rated speed	1rpm to 36000rpm		-	★

Above b0.00 to b0.05 are the motor nameplate parameters, which affects the accuracy of the measured parameters. Please set up according to the motor nameplate parameters. The excellent vector control performance needs the accurate motor parameters. The accurate identification of parameters is derived from the correct setting of rated motor parameters.

In order to guarantee the control performance, please configure your motor according to the inverter standards, the motor rated current is limited to between 30% to 100% of the inverter rated current. The motor rated current can be set, but can not exceed the inverter rated current. This parameter can be used to determine the inverter's overload protection capacity and energy efficiency for the motor.

It is used for the prevention of overheating caused by the self-cooled motor at low speed , or to correct for protecting the motor when the little change of the motor characteristics may affect the changes of the motor capacity.

b0.06	Asynchronous motor stator resistance	0.001Ω to 65.535Ω (inverter power <= 55kW) 0.0001Ω to 6.5535Ω (inverter power> 55kW)	-	★

b0.07	Asynchronous motor rotor resistance	0.001Ω to 65.535Ω (inverter power <= 55kW) 0.0001Ω to 6.5535Ω (inverter power> 55kW)	-	★
b0.08	Asynchronous motor leakage inductance	0.01mH to 655.35mH (inverter power <= 55kW) 0.001mH to 65.535mH (inverter power> 55kW)	-	★
b0.09	Asynchronous motor mutUal inductance	0.01mH to 655.35mH (inverter power <= 55kW) 0.001mH to 65.535mH (inverter power> 55kW)	-	★
b0.10	Asynchronous motor no-load current	0.01A to b0.03 (inverter power <= 55kW) 0.1A to b0.03 (inverter power> 55kW)	-	★

b0.06 to b0.10 are the asynchronous motor parameters, and generally these parameters will not appear on the motor nameplate and can be obtained by the inverter auto tunning. Among which, only three parameters of b0.06 to b0.08 can be obtained by Asynchronous Motor Parameters Still Auto Tunning; however, not only all five parameters but also encoder phase sequence and current loop PI parameters can be obtained by Asynchronous Motor Parameters Comprehensive Auto Tunning

When modifying the motor's rated power (b0.01) or rated voltage (b0.02), the inverter will automatically calculate and modify the parameter values of b0.06 to b0.10 , and restore these 5 parameters to the motor parameters of commonly used standard Y Series.

If the asynchronous motor parameters auto tunning can not be achieved on-site, you can enter the corresponding above parameters according to the parameters provided by the manufacturer.

b0.27	Motor parameter auto tunning	No operation	0	0	★
		Asynchronous motor parameters still auto tunning	1		
		Asynchronous motor parameters comprehensive auto tunning	2		

If the motor is able to disengage the load, in order to obtain a better operating performance, you can choose comprehensive auto tunning; otherwise, you can only select parameters still auto tunning. Firstly set the parameter according to load condition, and then press RUN key, the inverter will perform parameters auto tunning. Parameters auto tunning can be performed only under keyboard operation mode, is not suitable for terminal operation mode and communication operation mode.

0: no operation, which prohibits parameters auto tunning.

1: asynchronous motor parameters still auto tunning

Motor type and motor nameplate parameters b0.00 to b0.05 must be set correctly before performing asynchronous motor parameters still auto tunning. The inverter can obtain b0.06 to b0.08 three parameters before performing asynchronous motor parameters still auto tunning.

2: asynchronous motor parameters comprehensive auto tunning

During asynchronous motor parameters comprehensive auto tunning, the inverter firstly performs parameters still auto tunning, and then accelerates up to 80% of the rated motor frequency according to the acceleration time F0.13, after a period of time, and then decelerates till stop according to the deceleration time F0.14 to end auto tunning.

Before preforming asynchronous motor parameters comprehensive auto tunning, not only motor type and motor nameplate parameters b0.00 to b0.05 must be set properly, but also encoder type and encoder pulses b0.29, b0.28.

For asynchronous motor parameters comprehensive auto tunning, the inverter can obtain b0.06 to b0.10 five motor parameters, as well as the AB phase sequence b0.31 of encoder, vector control current loop PI parameters F5.12 to F5.15.

5-1-16. y0 Function code management group

Code	Parameter name	Setting range		Factory range	Change Limit
y0.00	Parameter initialization	No operation	0	0	★
		Restore the factory parameters, not including motor parameters	1		
		Clear history	2		
		Restore default parameter values, including motor parameters	3		
		Backup current user parameters	4		
		Restore user backup parameters	501		
		Clear keyboard storage area	10		
		upload parameter to keyboard storage area 1	11		
		upload parameter to keyboard storage area 2	12		
		download the parameters from keyboard storage 1 area to the storage system	21		
		download the parameters from keyboard storage 2 area to the storage system	22		

1: restore the factory setting, not including motor parameters

After y0.00 is set to 1, most of the inverter function parameters are restored to the factory default parameters, but motor parameters, frequency command decimal point (F0.02), fault recording information, cumulative running time , cumulative power-on time and cumulative power consumption will not be restored.

2: clear history

To clear the history of the inverter's fault recording information, cumulative running

time , cumulative power-on time and cumulative power consumption

3: restore default parameter values including motor parameters

4: backup current user parameters

Backup the parameters set by the current user. Backup all function parameters. It is easy to restore the default settings when user incorrectly adjust parameters.

501, Restore user backup parameters

Restore previous backup user parameters.

10: Clear keyboard storage area

Empty keyboard storage area 1 and keyboard storage area 2

11: upload parameter to keyboard storage area 1

Upload the parameters of the inverter to keyboard storage area 1

12: upload parameter to keyboard storage area 2

Upload the parameters of the inverter to the keyboard storage area 2

21: download the parameters from keyboard storage 1 area to the storage system

Download the parameters from keyboard storage 1 to inverter

22:download the parameters from keyboard storage 2 area to the storage system

Download the parameters from keyboard storage 2 to inverter

y0.01	User password	0 to 65535	0	☆

When y0.01 is set to one any non-zero number, the password protection will take effect. You enter the menu for the next time, you must enter the password correctly, otherwise can not view and modify the function parameters, please keep in mind the set user password.

When y0.01 is set to 0, the set user password will be cleared, the password protection function is invalid.

y0.02	Function parameters display properties	Units digit	d group display selection	11111	★
		Not display	0		
		Display	1		
		Tens digit	E group display selection		
		Not display	0		
		Display	1		
		Hundreds digit	b group display selection		
		Not display	0		
		Display	1		
		Thousands digit	y1 group display selection		
		Not display	0		
		Display	1		
		Tens thous	L group display selection		

		ands digit			
		Not display	0		
		Display	1		
y0.03	User Parameters display	Units digit: Reserved Tens digit :User's change parameter display selection 0:not displays 1:displays		00	☆
y0.04	Function code modification properties	Modifiable	0	0	☆
		Not modifiable	1		
User can set whether function code parameter can be modified or not, so as to prevent the risk that function parameters are altered unexpectedly. If the function code is set to 0, all function code can be modified; while it is set to 1, all function code can only be viewed, can not be modified.					

5-1-17. y1 Fault query group

Code	Parameter name	Setting range	Factory range	Change Limit
y1.00	Type of the first fault	0 to 51	-	●
y1.01	Type of the second fault	0 to 51	-	●
y1.02	Type of the third(at last) fault	0 to 51	-	●

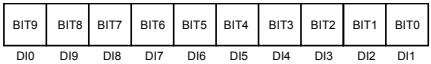
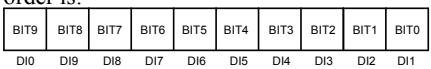
Record the type of the last three faults of inverter, 0 for no fault. Please refer to the related instructions for the possible causes and solutions for each fault code.

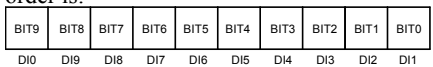
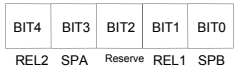
Failure type table:

No.	Failure type
0	No fault
1	Inverter unit protection
2	Acceleration overcurrent
3	Deceleration overcurrent
4	Constant speed overcurrent
5	Acceleration overvoltage
6	Deceleration overvoltage
7	Constant speed

	overvoltage
8	Control power failure
9	Undervoltage
10	Inverter overload
11	Motor Overload
12	Input phase loss
13	Output phase loss
14	Module overheating
15	External fault
16	Communication abnormal
17	Contactor abnormal
18	Current detection abnormal
19	Motor auto tunning abnormal
21	Parameter read and write abnormal
22	Inverter hardware abnormal
23	Motor short to ground
26	Running time arrival
27	Custom fault 1
28	Custom fault 2
29	Power-on time arrival
30	Off load
31	PID feedback loss when running
40	Fast current limiting timeout
41	Switch motor when running
42	Reserved
43	Motor overspeed
45	Motor overtemperature
51	Initial position error

y1.03	Frequency of the third fault	Frequency of the last fault	●
y1.04	Current of the third fault	Current of the last fault	●

y1.05	Bus voltage of the third fault	Bus voltage of the last fault	●
y1.06	Input terminal status of the third fault	Input terminal status of the last fault, the order is:  When the input terminal is ON, the corresponding binary bits is 1, OFF is 0, all DI status is converted to the decimal number for display.	●
y1.07	Output terminal status of the third fault	Output terminal status of the last fault, the order is: When the output terminal is ON, the corresponding binary bits is 1, OFF is 0, all DI status is converted to the decimal number for display.	●
y1.08	Reserved		
y1.09	Power-on time of the third fault	Current power-on time of the last fault	●
y1.10	Running time of the third fault	Current running time of the last fault	●
y1.11 to y1.12	Reserved		
y1.13	Frequency of the second fault	Frequency of the last fault	●
y1.14	Current of the second fault	Current of the last fault	●
y1.15	Bus voltage of the second fault	Bus voltage of the last fault	●
y1.16	Input terminal status of the second fault	Input terminal status of the last fault, the order is:  When the input terminal is ON, the corresponding binary bits is 1, OFF is 0, all DI status is converted to the decimal number for display.	●
y1.17	Output terminal status of the second fault	Output terminal status of the last fault, the order is:	●

		 When the output terminal is ON, the corresponding binary bits is 1, OFF is 0, all DI status is converted to the decimal number for display.	
y1.18	Reserved		
y1.19	Power-on time of the second fault	Current power-on time of the last fault	●
y1.20	Running time of the second fault	Current running time of the last fault	●
y1.21 to y1.22	Reserved		
y1.23	Frequency of the first fault	Frequency of the last fault	●
y1.24	Current of the first fault	Current of the last fault	●
y1.25	Bus voltage of the first fault	Bus voltage of the last fault	●
y1.26	Input terminal status of the first fault	Input terminal status of the last fault, the order is:  When the input terminal is ON, the corresponding binary bits is 1, OFF is 0, all DI status is converted to the decimal number for display.	●
y1.27	Output terminal status of the first fault	Output terminal status of the last fault, the order is:  When the output terminal is ON, the corresponding binary bits is 1, OFF is 0, all DI status is converted to the decimal number for display.	●
y1.28	Reserved		
y1.29	Power-on time of the first fault	Current power-on time of the last fault	●
y1.30	Running time of the first fault	Current running time of the last fault	●

Chapter 6 EMC (Electromagnetic Compatibility)

6-1.Definition

Electromagnetic compatibility refers to the ability that the electric equipment runs in an electromagnetic interference environment and implements its function stably without interferences on the electromagnetic environment.

6-2.EMC standard

In accordance with the requirements of the Chinese national standard GB/T12668.3, the inverter must comply with the requirements of electromagnetic interference and anti-electromagnetic interference.

Our existing products adopt the latest international standards: IEC/EN61800-3: 2004 (AdjPstable sPeed electrical Power drive systems Part 3: EMC reqPirements and sPecific test methods), which is equivalent to the Chinese national standards GB/T12668.3. EC/EN61800-3 assesses the inverter in terms of electromagnetic interference and anti-electronic interference. Electromagnetic interference mainly tests the radiation interference, conduction interference and harmonics interference on the inverter (necessary for civil inverter)

Anti-electromagnetic interference mainly tests the conduction immunity, radiation immunity, surge immunity, EFTB(Electrical Fast Transient Burs) immunity, ESD immunity and power low frequency end immunity (the specific test items includes: 1. Immunity tests of input voltage sag, interrupt and change; 2.commutation notch immunity; 3. harmonic input immunity ; 4. input frequency change; 5. input voltage unbalance; 6. input voltage fluctuation). The tests shall be conducted strictly in accordance with the above requirements of IEC/EN61800-3, and our products are installed and used according to the guideline of the Section 7.3 and can provide good electromagnetic compatibility in general industry environment.

6-3.EMC directive

6-3-1.Harmonic effect

The higher harmonics of power supply may damage the inverter. Thus, at some places where the quality of power system is relatively poor, it is recommended to install AC input reactor.

6-3-2. Electromagnetic interference and installation precautions

There are two kinds of electromagnetic interferences, one is the interference from electromagnetic noise in the surrounding environment to the inverter, and the other is the interference from the inverter to the surrounding equipments.

Installation Precautions:

1) The earth wires of the Inverter and other electric products ca shall be well grounded;

2) The power cables of the inverter power input and output and the cable of weak current signal (e.g. control line) shall not be arranged in parallel but in vertical if possible.

3) It is recommended that the output power cables of the inverter shall use shield cables or steel pipe shielded cables and that the shielding layer shall be grounded reliably, the lead cables of the equipment suffering interferences shall use twisted-pair shielded control cables, and the shielding layer shall be grounded reliably.

4) When the length of motor cable is longer than 30 meters, it needs to install output filter or reactor.

6-3-3.Remedies for the interferences from the surrounding electromagnetic equipments to the inverter

Generally the electromagnetic interference on the inverter is generated by plenty of relays, contactors and electromagnetic brakes installed near the inverter. When the inverter has error action due to the interferences, the following measures is recommended:

1) Install surge suppressor on the devices generating interference;

2) Install filter at the input end of the inverter, please refer to Section 6.3.6 for the specific operations.

3) The lead cables of the control signal cable of the inverter and the detection line shall use the shielded cable and the shielding layer shall be grounded reliably.

6-3-4.Remedies for the interferences from the inverter to the surrounding electromagnetic equipments

These noise interferences are classified into two types: one is the radiation interference of the inverter, and the other is the conduction interference of the inverter. These two types of interferences cause that the surrounding electric equipments suffer from the affect of electromagnetic or electrostatic induction. Further, the surrounding equipment produces error action. For different interferences, please refer to the following remedies:

1) Generally the meters, receivers and sensors for measuring and testing have more weak signals. If they are placed nearby the inverter or together with the inverter in the same control cabinet, they easily suffer from interference and thus generate error actions. It is recommended to handle with the following methods: away from the interference source as far as possible; do not arrange the signal cables with the power cables in parallel and never bind them together; both the signal cables and power cables shall use shielded cables and shall be well grounded; install ferrite magnetic ring (with suppressing frequency of 30 to 1, 000MHz) at the output side of the inverter and wind it 2 to 3 turns; install EMC output filter in more severe conditions.

2) When the interfered equipment and the inverter use the same power supply, it may cause conduction interference. If the above methods cannot remove the interference, it shall install EMC filter between the inverter and the power supply (refer to Section 6.3.6 for the selection operation);

3) The surrounding equipment shall be separately grounded, which can avoid the interference caused by the leakage current of the inverter's grounding wire when common grounding mode is adopted.

6-3-5.Remedies for leakage current

There are two forms of leakage current when using the inverter. One is leakage current to the earth, and the other is leakage current between the cables.

1) Factors of affecting leakage current to the earth and its solutions:

There are the distributed capacitance between the lead cables and the earth. The larger the distributed capacitance, the larger the leakage current; the distributed

capacitance can be reduced by effectively reducing the distance

between the inverter and the motor. The higher the carrier frequency, the larger the leakage current. The leakage current can be redUced by reducing the carrier frequency. However, the carrier frequency reduced may result in

the increase of motor noise.Please note that additional installation of reactor is also an effective method to solve leakage current problem.

The leakage current may increase with the increase of circuit current. Therefore, when the motor power is higher, the corresponding leakage current will be higher too.

2) Factors of producing leakage current between the cables and its solutions:

There is the distributed capacitance between the output cables of the inverter. If the current passing lines has higher harmonic, it may cause resonance and thus result in leakage current. If the thermal relay is used, it may generate error action.

The solution is to reduce the carrier frequency or install output reactor. It is recommended that the thermal relay shall not be installed in the front of the motor when using the inverter, and that electronic over current protection function of the inverter shall be used instead.

6-3-6.Precautions on installing EMC input filter at the input end of power supply

1) Note: when using the inverter, please follow its rated values strictly. Since the filter belongs to Classification I electric appliances, the metal enclosure of the filter and the metal ground of the installing cabinet shall be well earthed in a large area, and have good conduction continuity, otherwise there may be danger of electric shock and the EMC effect may be greatly affected. Through the EMC test, it is found that the filter ground end and the PE end of the inverter must be connected to the same public earth end, otherwise the EMC effect may be greatly affected.

2) The filter shall be installed at a place close to the input end of the power supply as much as possible.

Chapter 7 Troubleshooting

PROPD Series can provide effective protection when the equipment performance is played fully. The following faults may appear in the process of use, please refer to the following table to analyze the possible causes and then trouble shoot.

In case of damage to the equipment and the reasons that can not solved, please contact with your local dealers/agents, or directly contact with the manufacturers to seek solutions.

7-1. Fault alarm and countermeasures

PROPD series can provide effective protection when the equipment performance is played fully. In case of abnormal fault, the protection function will be invoked, the inverter will stop output, and the faulty relay contact of the inverter will start, and the fault code will be displayed on the display panel of the inverter. Before consulting the service department, user can perform self-check , analyze the fault cause and find out the solution according to the instructions of this chapter. If the fault is caused by the reasons as described in the dotted frame, please consult the agents of inverter or directly contact with our company.

No.	Fault ID	Failure type	Possible causes	Solutions
1	Err.01	Inverter unit protection	1.the short circuit of inverter output happens 2.the wiring for the motor and the inverter is too long 3.module overheating 4.the internal wiring of inverter is loose 5.the main control panel is abnormal 6.the drive panel is abnormal. 7.the inverter module is abnormal	1.eliminate peripheral faults 2.additionally install the reactor or the output filter 3.check the air duct is blocked or not and the fan is working normally or not, and eliminate problems 4.correctly plug all cables 5.seek for technical support
2	Err.02	Acceleration overcurrent	1.the acceleration time is too short 2.manual torque boost or V/F curve is not suitable 3.the voltage is low 4.the short-circuit or earthing of inverter output happens 5.the control mode is	1.increase acceleration time 2.adjust manual torque boost or V/F curve 3.set the voltage to the normal range 4.eliminate peripheral faults 5.perform identification

			vector and without identification of parameters 6.the motor that is rotating is started unexpectedly. 7.suddenly increase the load in the process of acceleration. 8.the type selection of inverter is small	for the motor parameters 6.select Speed Tracking Start or restart after stopping the motor. 7.cancel the sudden load 8.choose the inverter with large power level
3	Err.03	Deceleration overcurrent	1.the short-circuit or earthing of inverter output happens 2.the control mode is vector and without identification of parameters 3.the deceleration time is too short 4.the voltage is low 5.suddenly increase the load in the process of deceleration. 6.didn't install braking unit and braking resistor	1.eliminate peripheral faults 2.perform identification for the motor parameters 3.increase the deceleration time 4.set the voltage to the normal range 5.cancel the sudden load 6.install braking unit and brake resistor
4	Err.04	Constant speed overcurrent	1.the short-circuit or earthing of inverter output happens 2.the control mode is vector and without identification of parameters 3.the voltage is low 4, whether suddenly increase the load when running 5.the type selection of inverter is small	1.eliminate peripheral faults 2.perform identification for the motor parameters 3.set the voltage to the normal range 4.cancel the sudden load 5.choose the inverter with large power level
5	Err.05	Acceleration overvoltage	1.didn't install braking unit and braking resistor 2.the input voltage is	1.install braking unit and brake resistor 2.set the voltage to the

			high 3.there is external force to drag the motor to run when accelerating. 4.the acceleration time is too short	normal range 3.cancel the external force or install braking resistor. 4.increase acceleration time
6	Err.06	Deceleration overvoltage	1.the input voltage is high 2.there is external force to drag the motor to run when decelerating. 3.the deceleration time is too short 4.didn't install braking unit and braking resistor	1.set the voltage to the normal range 2.cancel the external force or install braking resistor. 3.increase the deceleration time 4.install braking unit and brake resistor
7	Err.07	Constant speed overvoltage	1.there is external force to drag the motor to run when running 2.the input voltage is high	1.cancel the external force or install braking resistor. 2.set the voltage to the normal range
8	Err.08	Control power failure	The range of input voltage is not within the specification	Adjust the voltage to the range of the requirements of specification
9	Err.09	Under voltage fault	1.the momentary power cut 2.the inverter's input voltage is not within the specification 3.the bus voltage is not normal 4.the rectifier bridge and buffer resistance are abnormal 5.the drive panel is abnormal. 6.the control panel is abnormal	1.reset fault 2.adjust the voltage to the normal range 3.seek for technical support
10	Err.10	Inverter overload	1.the type selection of inverter is small 2.whether the load is too large or the motor stall	1.choose the inverter with large power level 2.reduce the load and check the motor and its

			occurs	mechanical conditions
11	Err.11	Motor Overload	1. power grid voltage is too low 2.whether the setting motor protection parameters (F8.03) is appropriate or not 3.whether the load is too large or the motor stall occurs	1.check the power grid voltage 2.correctly set this parameter. 3.reduce the load and check the motor and its mechanical conditions
12	Err.12	Input phase loss	1.the drive panel is abnormal. 2.the lightning protection plate is abnormal 3.the main control panel is abnormal 4.the three-phase input power is not normal	1.replace the drive, the power board or contactor 2.seek for technical support 3.check and eliminate the existing problems in the peripheral line
13	Err.13	Output phase loss	1.the lead wires from the inverter to the motor is not normal 2.the inverter's three phase output is unbalanced when the motor is running 3.the drive panel is abnormal. 4.the module is abnormal	1.eliminate peripheral faults 2.check the motor's three-phase winding is normal or not and eliminate faults 3.seek for technical support
14	Err.14	Module overheating	1.the air duct is blocked 2.the fan is damaged 3.the ambient temperature is too high 4.the module thermistor is damaged 5.the inverter module is damaged	1.clean up the air duct 2.replace the fan 3.decrease the ambient temperature 4.replace the thermistor 5.replace the inverter module
15	Err.15	External equipment fault	Input external fault signal through the multi-function terminal DI	Reset run

16	Err.16	Communication fault	1.the communication cable is not normal 2.the settings for communication expansion card F9.07 are incorrect 3.the settings for communication parameters F9 group are incorrect 4.the host computer is not working properly	1.check the communication cable 2.correctly set the communications expansion card type 3.correctly set the communication parameters 4.check the wiring of host computer
17	Err.17	Contactor fault	1.input phase loss 2.the drive plate and the contact are not normal	1.check and eliminate the existing problems in the peripheral line 2.replace the drive, the power board or contactor
18	Err.18	Current detection fault	1. Hall device is abnormal 2.the drive panel is abnormal.	1.replace the drive panel 2.replace hall device
19	Err.19	Motor parameter auto tunning fault	1.the motor parameters was not set according to the nameplate 2.the identification process of parameter is timeout	1.correctly set motor parameter according to the nameplate 2.check the lead wire from the inverter to the motor
20	Reserved			
21	Err.21	EEPROM read and write fault	EEPROM chip is damaged	Replace the main control panel
22	Err.22	Inverter hardware fault	1.overvoltage 2.overcurrent	1.eliminate overvoltage fault 2.eliminate overcurrent fault
23	Err.23	Short-circuit to ground fault	Motor short to ground	Replace the cable or motor
26	Err.26	Cumulative running time arrival fault	Cumulative running time arrival fault	Clear history information by using initialization function parameters
27	Err.27	Custom fault 1	Input customer fault 1 signal through the multi-function terminal DI	Reset run

28	Err.28	Custom fault 2	Input customer fault 1 signal through the multi-function terminal DI.	Reset run
29	Err.29	Total power-on time arrival fault	Total power-on time reaches the set value	Clear history information by using initialization function parameters
30	Err.30	Load drop fault	The inverter running current is less than F8.31	Confirm whether the load is removed or not or the settings for parameter(F8.31, F8.32) accord with the Actual operating conditions
31	Err.31	PID feedback loss when running fault	PID feedback is less than the set value of E2.11	Check PID feedback signal or set E2.11 to an appropriate value
40	Err.40	Quick current limiting fault	1.whether the load is too large or the motor stall occurs 2. power level of inverter is too small.	1.reduce the load and check the motor and its mechanical conditions 2.choose the inverter with large power level
41	Err.41	Switch motor when running fault	Change current motor through the terminal when the inverter is running	Switch motor after the inverter stops
42	Reserved			
43	Err.43	Motor over speed fault	1.the parameter was not identified 2.the setting for encoder parameters is incorrect 3.the setting for motor overspeed detection parameter(F8.13, F8.14) is unreasonable.	1.perform identification for the motor parameters 2.correctly set encoder parameters 3.reasonably set the detection parameters
45	Err.45	Motor overtemperature fault	1.the wiring of temperature sensor is loose 2.the motor temperature is too high	1.detect the wiring of temperature sensor wiring and eliminate fault. 2.decrease carrier frequency or take other cooling measures to cool motor
51	Err.51	Initial position error	the deviation between the motor parameters	reconfirm the correct motor parameters, focus

			and the actual parameters is too large	on whether the rated current is set to too small.

Chapter 8 Installation and Commissioning guidance.

8-1.Operating environment

(1) Environmental temperature -10℃ to 50℃ Above 40℃,the capacity will decrease 3% by each 1℃.So it is not advisable to use inverter above 50℃

(2) Prevent electromagnetic interference, and away from interference sources.

(3) Prevent the ingress of droplets, vapor, dust, dirt, lint and metal fine powder.

(4) Prevent the ingress of oil, salt and corrosive gases.

(5) Avoid vibration. The maximum amplitude of less than 5.8m / s (0.6g).

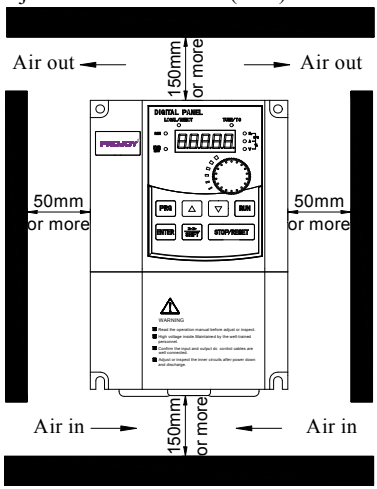
(6) Avoid high temperature and humidity or exposure to rain, humidity shall be less than 90% RH (non-condensing).

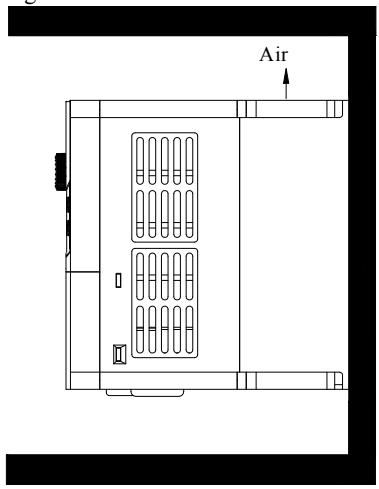
(7) Altitude below 1000 meters

(8) Never use in the dangerous environment of flammable, combustible, explosive gas, liquid or solid.

8-2.Installation direction and space

The inverter shall be installed in the room where it is well ventilated, the wall-mounted installation shall be adopted, and the inverter must keep enough space around adjacent items or baffle (wall). As shown below figure:





8-3.Wiring diagram

The wiring of inverter is divided into two parts of main circuit and control circuit. User must correctly connect in accordance with the wiring circuit as shown in the following figure.

Function description of main circuit terminal

Function description of main circuit terminal

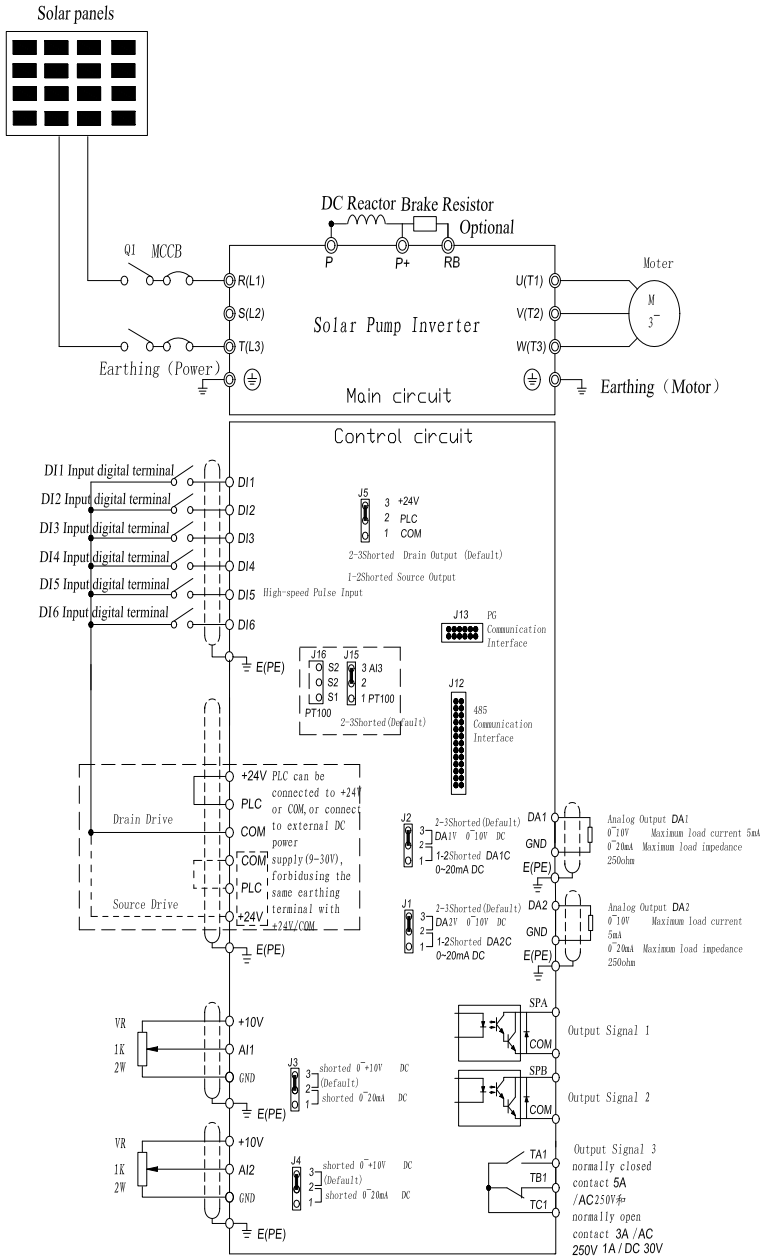
Terminals	Name	Description
R/L1	Inverter input terminals	Connect to three-phase power supply, single-phase connects to R, T； PV voltage connects to R, T
S/L2		
T/L3		
⏚/E	Ground terminals	Connect to ground
P+, RB	Braking resistor terminals	Connect to braking resistor
U/T1	Output terminals	Connect to three-phase motor
V/T2		
W/T3		
P+, P-	DC bus output terminals	Connect to braking unit
P, P+	DC reactor terminals	Connect to DC reactor(remove the shorting block)

Description of control circuit terminals

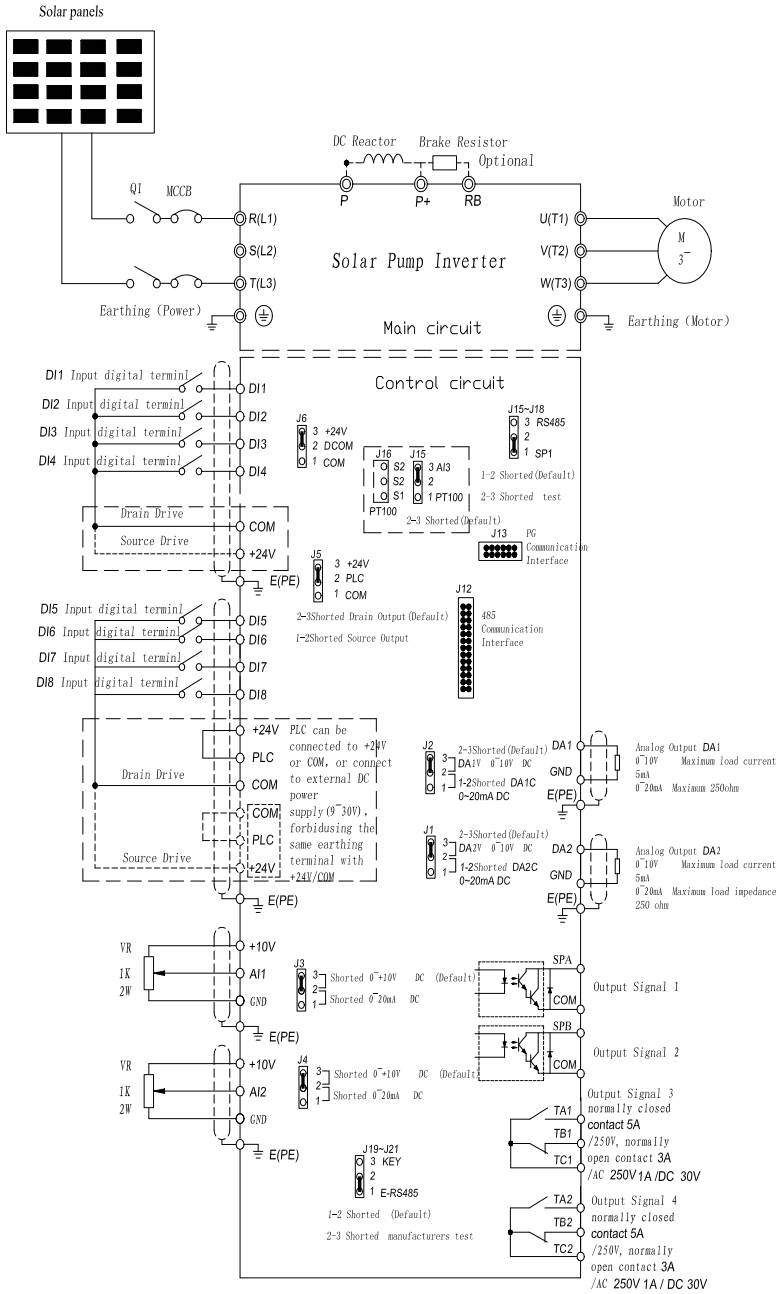
Category	Symbol	Name	Function
Power supply	+10V-GND	External＋10V power supply	Output +10V power supply, maximum output current: 10mA Generally it is used as power supply of external potentiometer, potentiometer resistance range: 1kΩ to 5kΩ
	+24V-COM	External+24V power supply	Output +24V power supply, generally it is used as power supply of digital input and output terminals and external sensor. Maximum output current: 200mA
	PLC	External power input terminal	When external signal is used to drive, please unplug J5 jumpers , PLC must be connected to external power supply, and to +24V (default).
Analog input	AI1-GND	Analog input terminal 1	1.Input range:(DC 0V to 10V/0 to 20mA), depends on the selected J3 jumper on control panel. 2.Input impedance: 22kΩ with voltage input, 500Ω with current input.
	AI2-GND	Analog input terminal 2	1.Input range:(DC 0V to 10V/0 to 20mA), depends on the selected J4 jumper on control panel. 2.Input impedance: 22kΩ with voltage input, 500Ω with current input.
Digital input	DI1	Digital input 1	1.Opto-coupler isolation, compatible with bipolar input
	DI2	Digital input 2	

	DI3	Digital input 3	2.Input impedance: 2.4kΩ 3.Voltage range with level input: 9V to 30V 4. Below 11KW: (DI1 to DI6)drive manner is controlled by J5, when external power supply is used to drive, please unplug J5 jumpers , 5. Above 11KW: (DI1 to DI4)drive manner is controlled by J6, (DI5 to DI8)drive manner is controlled by J5, when external power supply is used to drive, please unplug J5 jumpers ,
	DI4	Digital input 4	
	DI5	Digital input 5	
	DI6	Digital input 6	
	DI7	Digital input 7	
	DI8	Digital input 8	
	DI5	High-speed pulse input terminals	Except the function of DI1 to DI4,DI6 to DI8,DI5 can also be used as high-speed pulse input channels.Maximum input frequency: 100kHz
Analog output	DA1-GND	Analog output 1	The selected J2 jumper on control panel determines voltage or current output. Output voltage range: 0V to 10V , output current range: 0mA to 20mA
	DA2-GND	Analog output 2	The selected J1 jumper on control panel determines voltage or current output. Output voltage range: 0V to 10V , output current range: 0mA to 20mA
Digital output	SPA-COM	Digital output 1	Opto-coupler isolation, bipolar open collector output Output voltage range: 0V to 24V , output current range: 0mA to 50mA
	SPB-COM	Digital output 2	
	SPB-COM	High-speed pulse output	Subject to function code(F2.00)"SPB terminal output mode selection" As a high-speed pulse output, the highest frequency up to 100kHz;
Relay output	T/A1-T/C1	Normally open terminals	Contactor drive capacity: normally closed contact 5A/AC 250V，normally open contact 3 A/AC 250V，1A/ DC 30V, COSø = 0.4.
	T/B1-T/C1	Normally closed terminals	
Auxiliary interface	J12	485 card interface	26-pin terminal
	J13	PG card interface	12-pin terminal

Wiring diagram(< 7.5kW)



Wiring diagram(11kW to 15kW)



1. Wiring in accordance with the wiring diagram and closing the switch Q1 after checking the corrected wiring.

2. y0.00=1(Factory Reset); Set b0.00 ~ b0.05 motor parameters according to the motor nameplate.

3.Set F0.03 = 8 (PV settings); E0.00 = 2 (MPPT mode);

4.After setting the parameters, press the RUN key, observe the operating frequency and the water situation. In normal light conditions, if running frequency is high but the water is running less, it indicates motor reversal phenomenon and need to modify the F0.24 = 1, then observe the water.

5.Set point of failure and fault reset time delay settings. If the customer needs to use the weak light, full of water, under-load, you can set detection point , the number of automatic reset and automatic reset time are set as per customer's request.

(There are many different types of level switches, set parameters according to the site requirement. The following are examples.)

(1) When the sunlight is weak, the frequency inverter turn into hibernation. When the sunlight is strong, the frequency inverter automatically wake. Set E0.07 ~ E0.08 voltage detection value.

Take 380V voltage level as an example:

Parameter settings: F0.03 = 8 (PV settings);

E0.00 = 2 (MPPT mode);

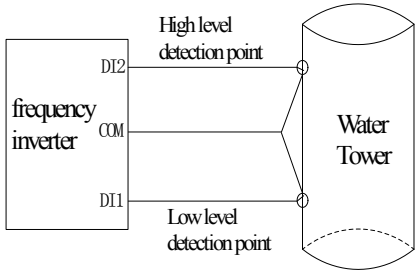
E0.07 = 530 (PV wake voltage);

E0.08 = 400 (PV dormant voltage);

If the frequency inverter operate normally and when the sunlight is weak, the bus voltage becomes less than 400V, then the frequency inverter enters into hibernation. When the sunlight is strong, the bus voltage is greater than 530V, the frequency inverter will automatically start running. Set the voltage of PV wake and sleep according to the situation. The two values can not be set at too close, if setting too close, the frequency inverter may start and stop frequently.

(2) Water level detection mode 1- Switch detection.

When using the switch detection, the test line lead to DI terminal, Then the corresponding terminal is set to 8. If used as a feedback input signal DI2, DI2 = 8. When filled with water, DI2 signal is active, the frequency inverter will free stop. When the water level is below the detection value, the corresponding terminal is set to 1. (As with DI1 as the start signal, DI1=1), frequency inverter starts automatically.



Connect the test line according to the figure.

Set parameters: F0.03 = 8 (PV settings))

F0.11 = 4 (keyboard + Terminal + communication);

F1.00 = 1 (forward run);

F1.01 = 8 (freewheel);

F1.10 = 2 (three-wire mode 1)

E3.02 = 3 (three-wire operation control);

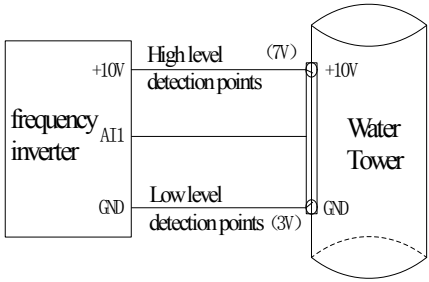
E3.05 = 00100;

E0.00 = 2 (MPPT mode);

After setting the parameters, press the RUN key, frequency inverter runs. If water reaches the high lever detection point, the frequency inverter will free stop. When the water level falls below the low level detection point, the frequency inverter automatically starts running.

（3）Water level detection mode 2- Analog detection.

When using analog detection， AI terminals will lead to the detection line and connect to the cable according to the wiring diagram. Water-filled test point voltage is 7V. When AI1 detects 7V voltage, the freq frequency inverter will free stop. When AI1 detects voltage is lower than 3V , the frequency inverter automatically starts running.



Set parameters:

F0.03 = 8 (PV settings));

E0.00 = 2 (MPPT mode);

E3.07 = 10 (run pause);

After setting the parameters, press the RUN key. When AI1 voltage is below 7V, inverter runs; If the water tower above the high level detection point, the inverter belongs to standby status. Until the water level is below the low water level detection point(AI1 less than 3V), the frequency inverter automatically starts running.

（4）Pump under-load detection mode 1

After water pump out of well, frequency inverter determine whether to run the water pump by setting a reference value.

F0.03 = 8 (PV settings));

F8.30 = 1 (off-load protection choose effective);

F8.31= d0.04 ÷ b0.03, suggests to subtract 0.05 to 0.1 based on the calculated result.

F8.32 = (off overload detection time, suggests to set as 10s)

E0.00 = 2 (MPPT mode);

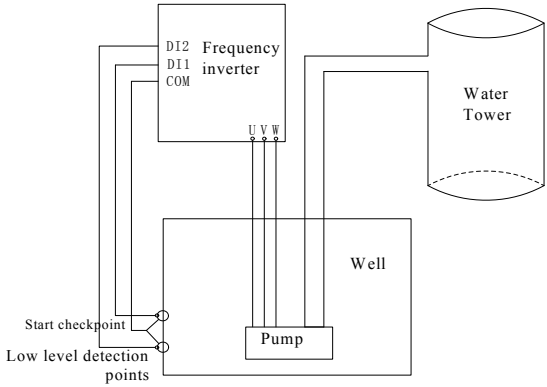
E0.10 = 6000 (set out interval detection time)

Assuming the b0.03 = 5.1A, when pumping, d0.04 displayed as 4A, F8.31=4÷5.1=0.78, suggests to subtract by 0.05 to 0.1. F8.31 should be set between 68.4% - 73.4% (F8.31 is set according to the actual situation). When setting F8.31 = 68.4%, current is less than 3.48, the delay time F8.32 is set to 60 (suggests to subtract setting time by 1Min ~ 3Min, set according to the actual situation), the inverter will free stop. E0.10 set out interval contained detectable, the frequency inverter runs automatically set off again into the detection status. If the pool is still no water detected, the frequency inverter will free stop again.

（5）Pump under-load detection mode 2

After water pump out of the well, the inverter will shut down automatically.

Install level detection switch at a low water and the test line lead to DI terminal. DI terminal function selection is set to free stop and start forward. When the water level falls below the low level detection point, DI2 signal is active and the frequency inverter will free stop. When the water level is higher than the starting value detected, the frequency inverter starts automatically.



Parameter settings:

F0.03 = 8 (PV settings);

F0.11 = 4 (keyboard + Terminal + communication);

F1.00 = 1 (forward run);

F1.01 = 8 (freewheel);

F1.10 = 2 (three-wire mode 1);

F1.40 = 1 (input terminal can repeat the definitions);

E3.02 = 3 (three-wire operation control);

E3.05 = 00100;

E0.00 = 2 (MPPT mode)

Mark: If the water tower is set to switch value detection, the well is also set to switch value detection. Set F1.40 to the input terminal which can be reusable definitions.

Wiring Precautions:

Danger
Make sure that the power switch is in the OFF state before wiring operation, or electrical shock may occur! Wiring must be performed by a professional trained personnel, or this may cause damage to the equipment and personal injury! Must be grounded firmly, otherwise there is a danger of electric shock or fire hazard !
Note
Make sure that the input power is consistent with the rated value of inverter, otherwise which may cause damage to the inverter! Make sure that the motor matches the inverter, otherwise which may cause damage to the motor or activate the inverter protection! Do not connect power supply to U/T1, V/T2, W/T3 terminals, otherwise which may cause damage to the inverter! Do not directly connect braking resistor to DC bus (P), (P +) terminals, otherwise which may cause a fire!

※The U, V, W output end of inverter can not install phase advancing capacitor or RC absorbing device. The inverter input power must be cut off when replacing the motor

※Do not let metal chips or wire ends into inside the inverter when wiring, otherwise which may cause malfunction to the inverter.

※Disconnect motor or switch power-frequency power supply only when the inverter stops output

※In order to minimize the effects of electromagnetic interference, it is recommended that a surge absorption device shall be installed additionally when electromagnetic contactor and relay is closer from the inverter.

※External control lines of inverter shall adopt isolation device or shielded wire.

※In addition to shielding, the wiring of input command signal should also be aligned separately, it is best to stay away from the main circuit wiring.

※If the carrier frequency is less than 3kHz, the maximum distance between the inverter and the motor should be within 50 meters; if the carrier frequency is greater than 4kHz, the distance should be reduced appropriately, it is best to lay the wiring inside metal tube.

※When the inverter is additionally equipped with peripherals (filter, reactor, etc.), firstly measure its insulation resistance to ground by using 1000 volt megger, so as to ensure the measured value is no less than 4 megohms.

※When the inverter need to be started frequently, do not directly turn power off, only the control terminal or keyboard or RS485 operation command can be used to control the start/stop operation, in order to avoid damage to the rectifier bridge.

※Do not connect the AC input power to the inverter output terminals(U, V, W).

※To prevent the occurrence of an accident, the ground terminal(⏚)must be earthed firmly(grounding impedance should be less than 10 ohms), otherwise the leakage current will occur.

※The specifications on wires used by the main circuit wiring shall comply with the relevant provisions of the National Electrical Code.

※The motor's capacity should be equal to or less than the inverter's capacity.

Chapter 9 Maintenance and Repair

9-1.Inspection and Maintenance

During normal use of the inverter, in addition to routine inspections, the regular inspections are required (e.g. the overhaul or the specified interval, and the interval shall not exceed 6 months), please refer to the following table to implement the preventive measures.

Check Date		Check Points	Check Items	Check to be done	Method	Criterion
Routine	Regular					
√		Display	LED display	Whether display is abnormal or not	Visually check	As per use status
√	√	Cooling system	Fan	Whether abnormal noise or vibration exists or not	Visually and audibly check	No abnormal
√		Body	Surrounding conditions	Temperature, humidity, dust, harmful gas.	Visually check with smelling and feeling	As per Section 2-1
√		Input/output terminals	Voltage	Whether input/output voltage is abnormal or not	Test R, S, T and U, V, W terminals	As per standard specifications
	√	Main circuit	Overall	Whether these phenomenon of loose fastenings, overheat, discharging, much dust, or blocked air duct exist or not	Visually check, tighten and clean	No abnormal
			Electrolytic capacitance	Whether appearance is abnormal or not	Visually check	No abnormal
			Wires and conducting bar	Whether they are loose or not	Visually check	No abnormal
			Terminals	If screws or bolts are loose or not	Tighten	No abnormal

"√" means routine or regular check to be needed

Do not disassemble or shake the device gratuitously during check, and never unplug the connectors, otherwise the system will not run or will enter into fault state and lead to component failure or even damage to the main switching device such as IGBT module.

The different instruments may come to different measurement results when measuring. It is recommended that the pointer voltmeter shall be used for measuring

input voltage, the rectifier voltmeter for output voltage, the clamp-on ammeter for input current and output current, and the electric wattmeter for power.

9-2.Parts for regular replacement

To ensure the reliable operation of inverter, in addition to regular care and maintenance, some internal mechanical wear parts(including cooling fan, filtering capacitor of main circuit for energy storage and exchange, and printed circuit board) shall be regularly replaced. Use and replacement for such parts shall follow the provisions of below table, also depend on the specific application environment, load and current status of inverter.

Name of Parts	Standard life time
Cooling fan	1 to 3 years
Filter capacitor	4 to 5 years
Printed circuit board(PCB)	5 to 8 years

9-3.Storage

The following actions must be taken if the inverter is not put into use immediately(temporary or long-term storage) after purchasing:

※ It should be store at a well-ventilated site without damp, dust or metal dust, and the ambient temperature complies with the range stipulated by standard specification

※ Voltage withstand test can not be arbitrarily implemented, it will reduce the life of inverter. Insulation test can be made with the 500-volt megger before using, the insulation resistance shall not be less than 4MΩ.

9-4.Capacitor

9-4-1.Capacitor rebuilt

If the frequency inverter hasn't been used for a long time, before using it please rebuilt the DC bus capacitor according the instruction. The storage time is counted from delivery.

Time	Operation instruction
Less than 1 year	No need to recharge
Between 1~2 years	Before the first time to use, the frequency inverter must be recharged for one hour
Between 2~3years	Use adjustable power to charge the frequency inverter: --25% rated power 30 minutes, -- 50% rated power 30minutes, -- 75% rated power 30minutes, --Last 100% rated power 30minutes,
More than 3 years	Use adjustable power to charge the frequency inverter: --25% rated power 2hours, --50% rated power 2 hours, -- 75% rated power 2hours,

	-- Last 100% rated power 2hours.

Instruction of using adjustable power to charge the frequency inverter:

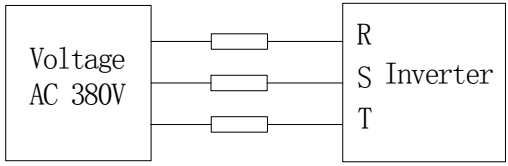
The adjustable power is decided by the frequency inverter input power, for the single phase/3 phase 220v frequency inverter, we uase 220v AC/2A Regulator. Both single phase and three phase frequency inverter can be charged by single phase Power Surge(L+ connect R,N connects T) Because it is the same rectifier， so al l the DC bus capacitor will be charged at the same time.

You should make sure the voltage(380v) of high voltage frequency inverter, because when the capacitor being charged it almost doesn't need any current, so small capacitor is enough(2A)

The instruction of using resisitor(incandescent lights) to charge frequency inverters:

When charge the DC bus capacitor of drive system by connecting power directly, then the time should not be less than 60 minutes. The operation should be carried on under the condition of normal temperature and without load, and moreover ,should be added resistor in the power supply cycle.

380V drive system: use 1K/100W resistor. When the power is less than 380v, 100w incandescent lights is also suitable. When using incandescent lights, the lights will extinct or become very weak.



380V Drive equipment charging circuit example

9-5.Measuring and readings

If a general instrument is used to measure current, imbalance will exists for the current at the input terminal. generally, the deviation is not more than 10%, that is normal. If the deviation exceeds 30%, please inform the original manufacturer to replace rectifier bridge, or check if the deviation of three-phase input voltage is above 5V or not.

If a general multi-meter is used to measure three-phase output voltage, the reading is not accurate due to the interference of carrier frequency and it is only for reference.

Chapter 10 Warranty

The product quality shall comply with the following provisions:

1. Warranty terms

1-1. The product from the user the date of purchase, the warranty period of 12 months (limited to domestic market).

1-2. Export products and non-standard products warranty period is 12 months or according to the agreement of warranty execution.

1-3. The product from the user the purchase date, guarantee to return, replacement, repair service, within one month after the date of shipment.

1-4. The product from the user the date of purchase, replacement, repair within three months after the date of shipment.

1-5. The product from the user the purchase date, enjoy lifelong compensable service.

2. Exceptions clause

If belongs to the quality problems caused by following reasons products, not within the warranty.

2-1. The user is not in accordance with the "products manual" is used method of operation caused the failure.

2-2. Users without permission to repair or alteration caused by product failure.

2-3. Users beyond the standard specifications require the use of the inverter caused by product failure.

2-4. Users to buy and then fell loss or damage caused by improper handling.

2-5. Because the user use environment device caused by aging lead to product failure.

2-6. Due to the fault cause of earthquake, fire, lightning, wind or water disaster, abnormal voltage irresistible natural disasters.

2-7. Damaged during shipping (Note: the transport mode specified by the customer, the company to assist to handle cargo transfer procedures).

3. The following conditions, manufacturers have the right not to be warranty

3-1. No product nameplate or product nameplate blurred beyond recognition.

3-2. Not according to the purchase contract agreement to pay the money.

3-3. For installation, wiring, operation, maintenance and other users can not describe the objective reality to the company's technical service center.

4. In return, replacement, repair service, shall be returned the company, confirmed the attribution of responsibility, can be returned or repair

Warranty Card

Sincerely thank you purchase Projoy products !

This product has passed the strict quality inspection by Projoy. According to the instructions of this warranty card, Projoy will be responsible for free maintenance for all hardware failures caused by product quality problem under normal use during the warranty period.

Product Model:	Serial Number:		
Warranty period:			
Date of purchase:	Year	Month	Day
Invoice Number:			
User Name: (Or company name)			
Address:			
Zip:	Phone:	Fax:	
Dealer Name:			
Address:			
Zip:	Phone:	Fax:	
Dealer stamp			

Customer Feedback Form of Projoy Inverter Failure

Dear Customer: please fill out the form below in details so that we may better serve you:

Load and control situation					
Electrical power and poles		Rated motor current		Frequency range under normal working	
Load type	□Fan□Textile machine□Extruder □Pump□Injection machine□Other load		Speed control mode	□Keyboard □Terminal □PID □Host computer	
Control method	□V/F control □Vector control without PG □Vector control with PG				
Failure phenomenon					
When failure occurs	□power-on □start run □in operation □accelerate □decelerate				
Failure type					
Abnormal current	□Err.02 □Err.03 □Err.04□Err.40				
Abnormal voltage	□Err.05 □Err.06 □Err.07 □Err.09				
Other display failure	□Err.14 □Err.15 □Err.20□Err.21□Err.31				
Board failure	□no display after power on □smoking after power on □power board relay does not pull-in				
Keyboard failure	□button malfunction □parameter can not be modified □imperfect display □knob malfunction				
Device failure	□burnt □fan does not work □main circuit relay or contactor does not pull-in □power resistors burned out				
Abnormal output	□no output voltage □output voltage unbalance □motor with large vibrations □motor power inadequate				
If your failure is not listed above, Please describe in the following:					
Failure description:					

The following fields shall be filled out by maintenance agency

Maintenance records:

1st time	Full name of maintenance agency		Tel	
	Address		Zip Code	
	Maintenance voucher number		Signature of the serviceman	
2nd time	Full name of maintenance agency		Tel	
	Address		Zip Code	
	Maintenance voucher number		Signature of the serviceman	
3rd time	Full name of maintenance agency		Tel	
	Address		Zip Code	
	Maintenance voucher number		Signature of the serviceman	

Product Information Feedback

Dear user:

Thank you for your interest in and purchasing Projoy products! In order to better serve you, we want to be able to timely get your personal information and the related information of the purchased Projoy products so as to understand your current and future further demand to Projoy products, we would appreciate your valuable feedback. For your convenience, please visit our website http://www.projoy-solar.com and then click "Technologies and Services"and "Download" columns to submit your feedback information.

1) Download the update product manuals you need
2) View the technical information on products, such as operation instructions, specifications and features, FAQ, etc.
3) Share application cases.
4) Technical advisory and online feedback
5) Feedback the product and demand information for via e-mail
6) Inquire the latest products and access to various types of warranty and extend additional services

Cantact us:

ProJoy Technology Inc.

Tel:+86-(0)21-6806-0856

Fax :+86-(0)21-6806-0856

E-mail:info@projoy-solar.com

Web: www.projoy-solar.com

Add: CN-201306 Shanghai China

Room 1105，GangTai Building,No.88 ShenGang Ave.,Pudong New District